

# SEMiX453GB12M7p



SEMiX® 3p

## Trench IGBT Modules

### SEMiX453GB12M7p

#### Features\*

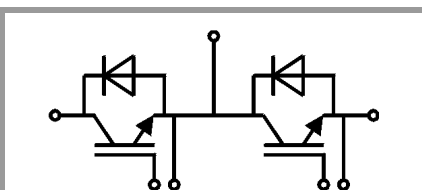
- Homogeneous Si
- Trench = Trenchgate technology
- $V_{CE(sat)}$  with positive temperature coefficient
- High overload capability
- Low loss high density IGBTs
- Press-fit pins as auxiliary contacts
- UL recognized, file no. E63532

#### Typical Applications

- AC inverter drives
- UPS
- Renewable energy systems

#### Remarks

- Product reliability results are valid for  $T_j=150^\circ\text{C}$  (recommended  $T_{j,op}=-40\dots+150^\circ\text{C}$ )
- $V_{isol}$  between temperature sensor and power section is only 2500V
- For storage and case temperature with TIM see document "TP(\*) SEMiX 3p"



GB

Absolute Maximum Ratings				
Symbol	Conditions	Values	Unit	
<b>IGBT</b>				
$V_{CES}$	$T_j = 25^\circ\text{C}$	1200	V	
$I_C$	$T_j = 175^\circ\text{C}$	$T_c = 25^\circ\text{C}$	601	A
		$T_c = 80^\circ\text{C}$	457	A
$I_{Cnom}$		450	A	
$I_{CRM}$		900	A	
$V_{GES}$		-20 ... 20	V	
$t_{psc}$	$V_{CC} = 800\text{ V}$ $V_{GE} \leq 15\text{ V}$ $V_{CES} \leq 1200\text{ V}$	$T_j = 150^\circ\text{C}$	8	$\mu\text{s}$
$T_j$		-40 ... 175	$^\circ\text{C}$	
<b>Inverse diode</b>				
$V_{RRM}$	$T_j = 25^\circ\text{C}$	1200	V	
$I_F$	$T_j = 175^\circ\text{C}$	$T_c = 25^\circ\text{C}$	554	A
		$T_c = 80^\circ\text{C}$	415	A
$I_{FRM}$		900	A	
$I_{FSM}$	$t_p = 10\text{ ms, sin } 180^\circ, T_j = 25^\circ\text{C}$	2430	A	
$T_j$		-40 ... 175	$^\circ\text{C}$	
<b>Module</b>				
$I_{t(RMS)}$		600	A	
$T_{stg}$	module without TIM	-40 ... 125	$^\circ\text{C}$	
$V_{isol}$	AC sinus 50Hz, $t = 1\text{ min}$	4000	V	

Characteristics					
Symbol	Conditions	min.	typ.	max.	Unit
<b>IGBT</b>					
$V_{CE(sat)}$	$I_C = 450\text{ A}$ $V_{GE} = 15\text{ V}$ chipelevel	$T_j = 25^\circ\text{C}$	1.55	1.88	V
		$T_j = 150^\circ\text{C}$	1.80		V
$V_{CE0}$	chipelevel	$T_j = 25^\circ\text{C}$	0.87	0.95	V
		$T_j = 150^\circ\text{C}$	0.76		V
$r_{CE}$	$V_{GE} = 15\text{ V}$ chipelevel	$T_j = 25^\circ\text{C}$	1.51	2.1	$\text{m}\Omega$
		$T_j = 150^\circ\text{C}$	2.3		$\text{m}\Omega$
$V_{GE(th)}$	$V_{CE} = 10\text{ V}, I_C = 45\text{ mA}$	5.4	6	6.6	V
$I_{CES}$	$V_{GE} = 0\text{ V}, V_{CE} = 1200\text{ V}, T_j = 25^\circ\text{C}$			4.5	$\text{mA}$
$C_{ies}$	$V_{CE} = 10\text{ V}$ $V_{GE} = 0\text{ V}$	$f = 1\text{ MHz}$	90.0		nF
$C_{oes}$		$f = 1\text{ MHz}$	2.74		nF
$C_{res}$		$f = 1\text{ MHz}$	0.96		nF
$Q_G$	$V_{GE} = -8\text{ V} \dots +15\text{ V}$		4020		nC
$R_{Gint}$	$T_j = 25^\circ\text{C}$		1.0		$\Omega$
$t_{d(on)}$	$V_{CC} = 600\text{ V}$ $I_C = 450\text{ A}$	$T_j = 150^\circ\text{C}$	280		ns
$t_r$	$V_{GE} = +15/-15\text{ V}$	$T_j = 150^\circ\text{C}$	75		ns
$E_{on}$	$R_{G on} = 1.1\ \Omega$	$T_j = 150^\circ\text{C}$	39		mJ
$t_{d(off)}$	$R_{G off} = 1.1\ \Omega$	$T_j = 150^\circ\text{C}$	410		ns
$t_f$	$di/dt_{on} = 6300\text{ A}/\mu\text{s}$ $di/dt_{off} = 3800\text{ A}/\mu\text{s}$	$T_j = 150^\circ\text{C}$	100		ns
$E_{off}$	$dv/dt = 5250\text{ V}/\mu\text{s}$ $L_s = 25\text{ nH}$	$T_j = 150^\circ\text{C}$	49		mJ
$R_{th(j-c)}$	per IGBT			0.083	K/W
$R_{th(c-s)}$	per IGBT ( $\lambda_{grease}=0.81\text{ W}/(\text{m}^2\text{K})$ )		0.03		K/W
$R_{th(c-s)}$	per IGBT, pre-applied phase change material		0.021		K/W



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Characteristics						
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<b>Inverse diode</b>						
$V_F = V_{EC}$	$I_F = 450\text{ A}$ $V_{GE} = 0\text{ V}$ chipelevel	$T_j = 25^\circ\text{C}$		2.14	2.46	V
		$T_j = 150^\circ\text{C}$		2.07	2.38	V
$V_{F0}$	chipelevel	$T_j = 25^\circ\text{C}$		1.30	1.50	V
		$T_j = 150^\circ\text{C}$		0.90	1.10	V
$r_F$	chipelevel	$T_j = 25^\circ\text{C}$		1.87	2.1	m $\Omega$
		$T_j = 150^\circ\text{C}$		2.6	2.8	m $\Omega$
$I_{RRM}$	$I_F = 450\text{ A}$	$T_j = 150^\circ\text{C}$		430		A
$Q_{rr}$	$di/dt_{off} = 6400\text{ A}/\mu\text{s}$	$T_j = 150^\circ\text{C}$		76		$\mu\text{C}$
$E_{rr}$	$V_{GE} = -15\text{ V}$ $V_{CC} = 600\text{ V}$	$T_j = 150^\circ\text{C}$		35		mJ
$R_{th(j-c)}$	per diode				0.107	K/W
$R_{th(c-s)}$	per diode ( $\lambda_{grease}=0.81\text{ W}/(\text{m}^2\text{K})$ )			0.045		K/W
$R_{th(c-s)}$	per diode, pre-applied phase change material			0.036		K/W
<b>Module</b>						
$L_{CE}$				20		nH
$R_{CC+EE}$	measured per switch	$T_C = 25^\circ\text{C}$		0.95		m $\Omega$
		$T_C = 125^\circ\text{C}$		1.25		m $\Omega$
$R_{th(c-s)1}$	calculated without thermal coupling			0.009		K/W
$R_{th(c-s)2}$	including thermal coupling, $T_s$ underneath module ( $\lambda_{grease}=0.81\text{ W}/(\text{m}^2\text{K})$ )			0.014		K/W
$R_{th(c-s)2}$	including thermal coupling, $T_s$ underneath module, pre-applied phase change material			0.010		K/W
$M_s$	to heat sink (M5)		3		6	Nm
$M_t$		to terminals (M6)	3		6	Nm
						Nm
$w$					350	g
<b>Temperature Sensor</b>						
$R_{100}$	$T_c=100^\circ\text{C}$ ( $R_{25}=5\text{ k}\Omega$ )			$493 \pm 5\%$		$\Omega$
$B_{100/125}$	$R_{(T)}=R_{100}\exp[B_{100/125}(1/T-1/T_{100})]$ ; $T[\text{K}]$ ;			$3550 \pm 2\%$		K



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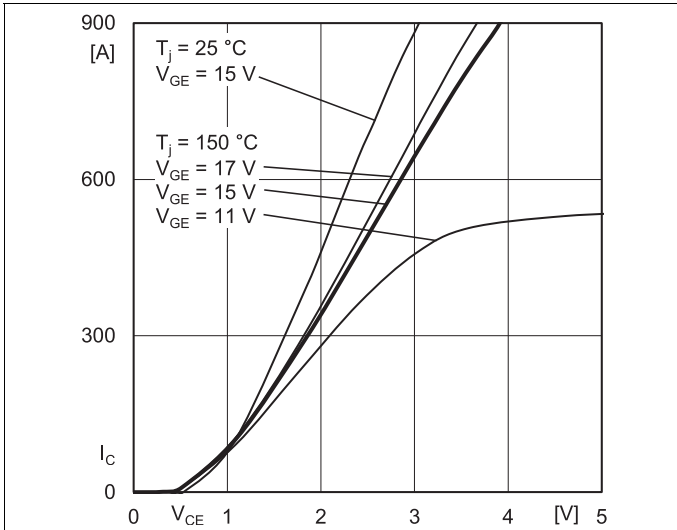


Fig. 1: Typ. output characteristic, inclusive  $R_{CC'+EE'}$

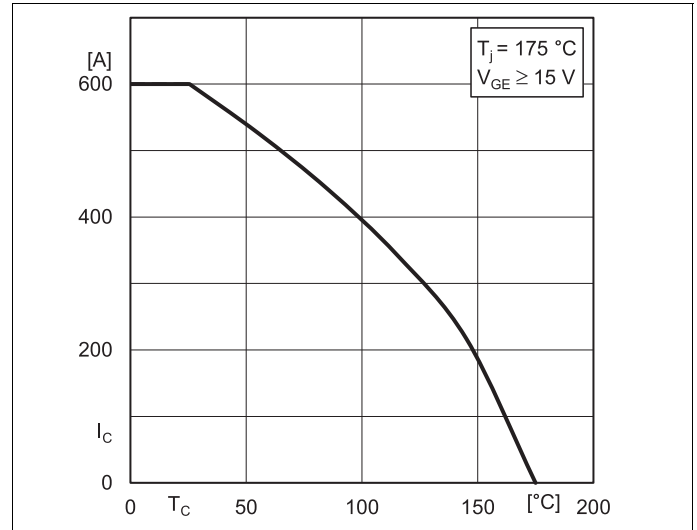


Fig. 2: Rated current vs. temperature  $I_C = f(T_C)$

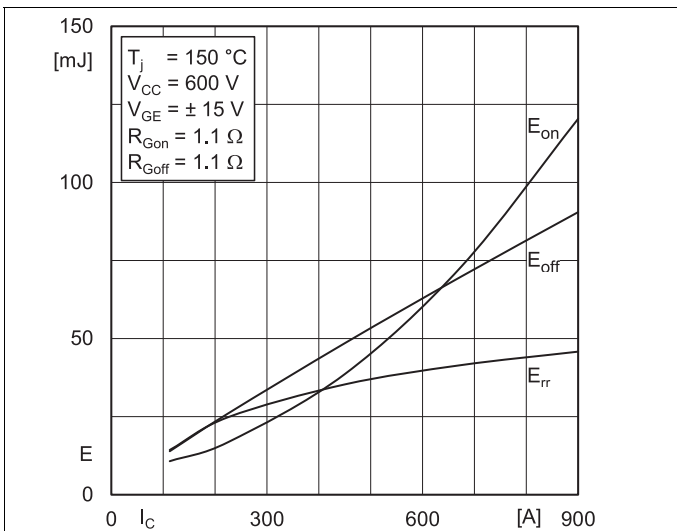


Fig. 3: Typ. turn-on /-off energy =  $f(I_C)$

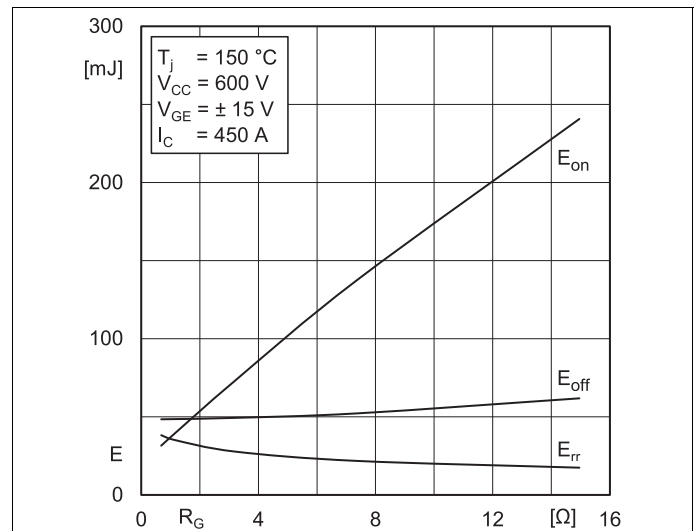


Fig. 4: Typ. turn-on /-off energy =  $f(R_G)$

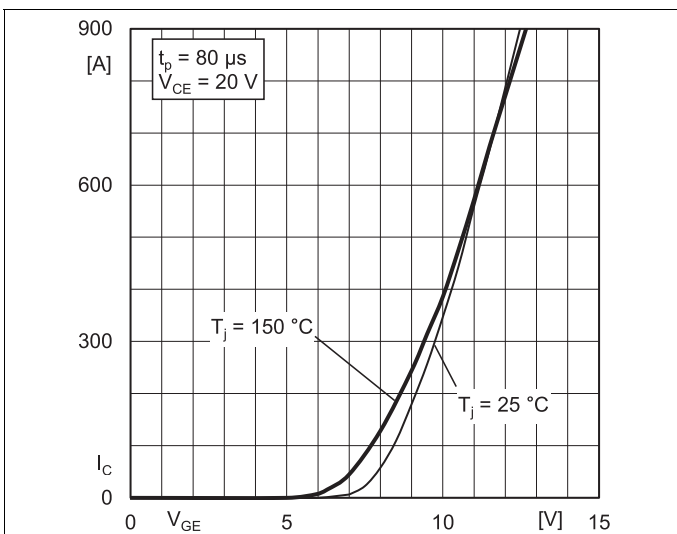


Fig. 5: Typ. transfer characteristic

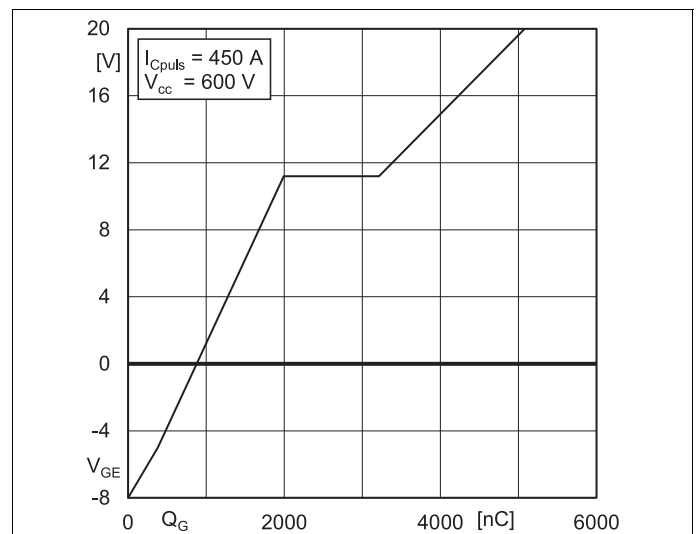
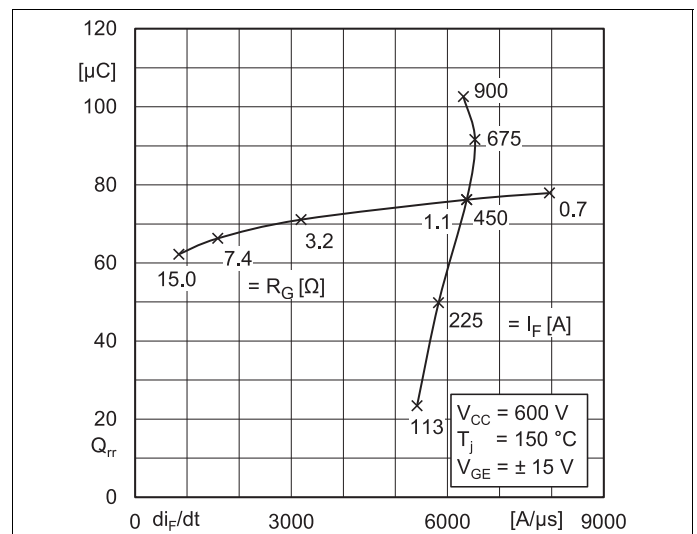
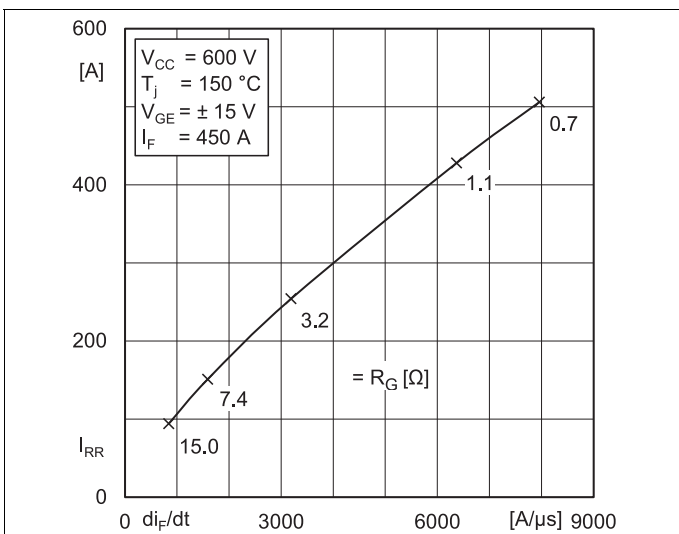
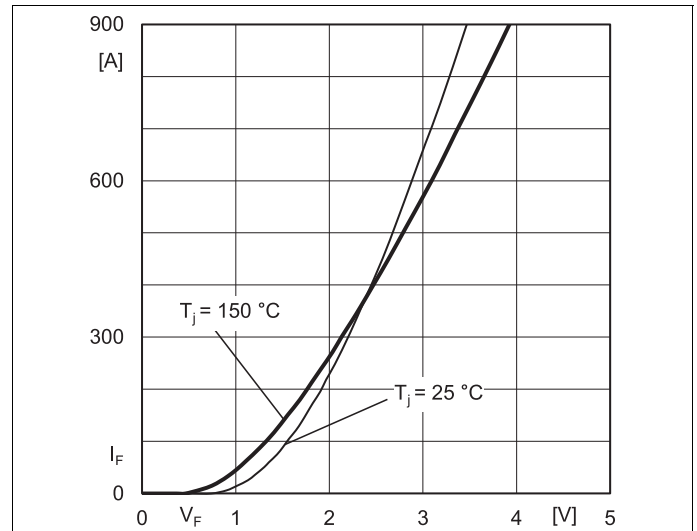
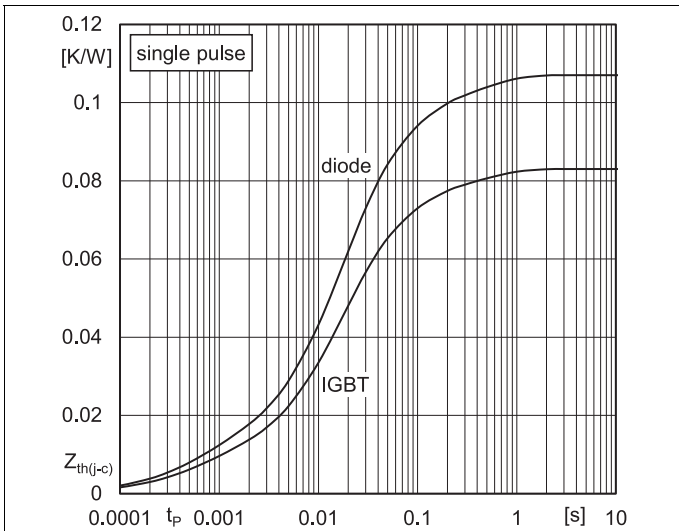
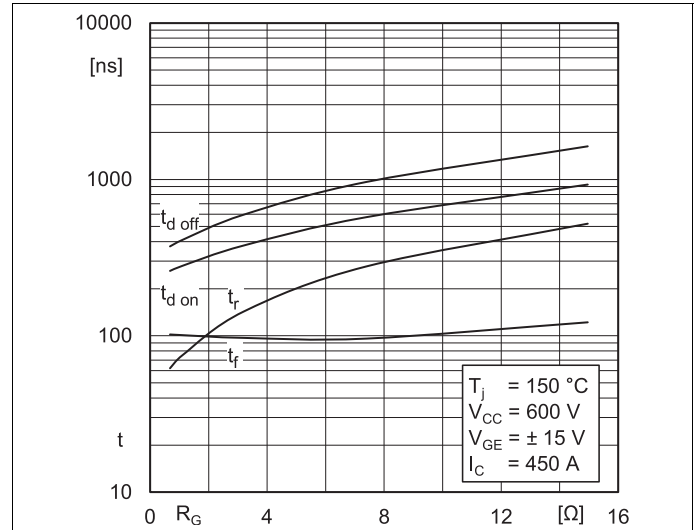
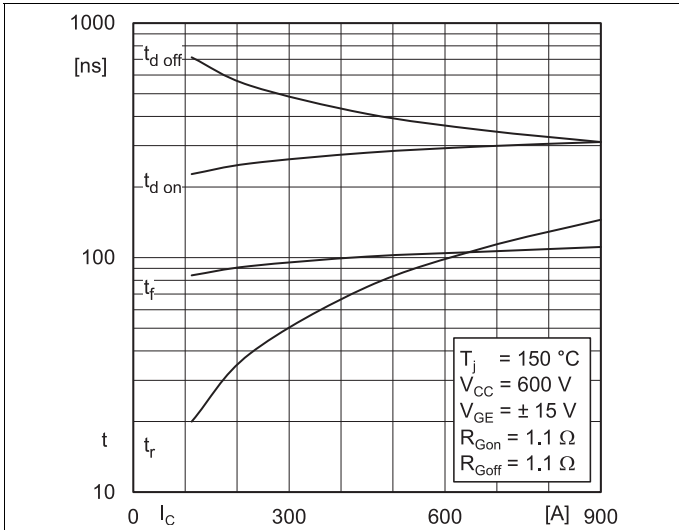


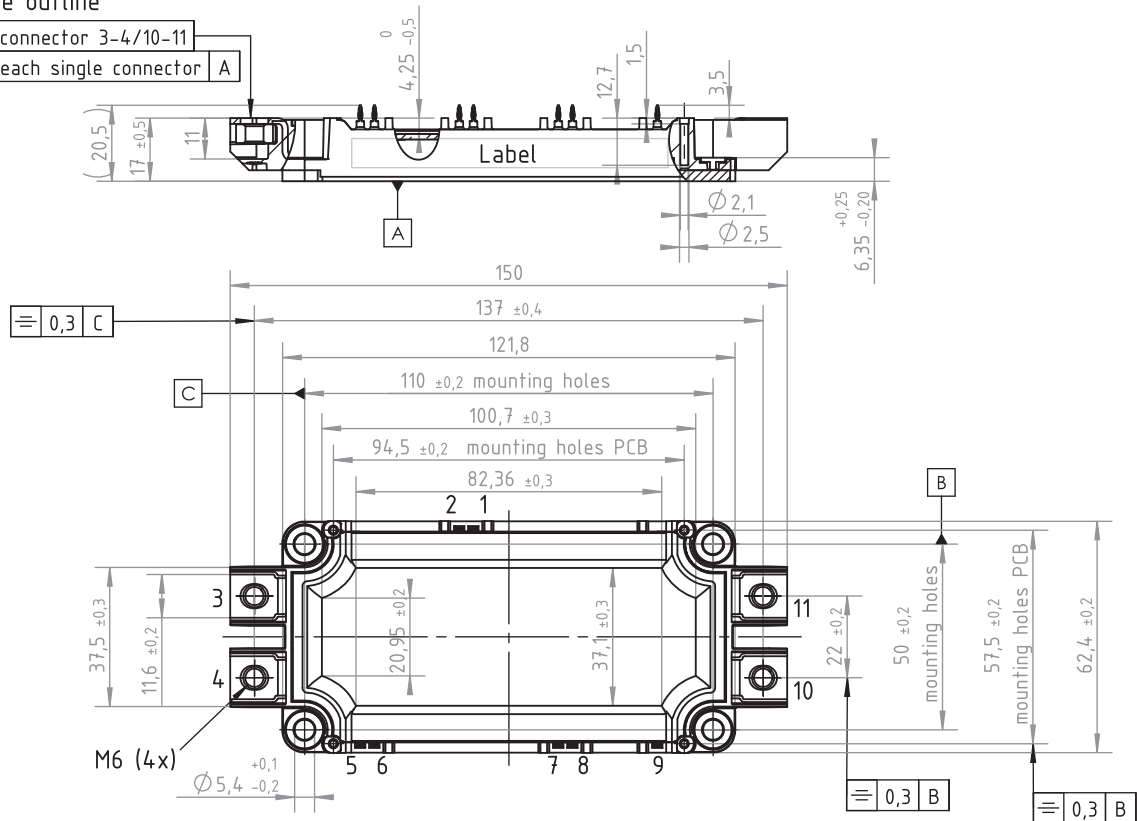
Fig. 6: Typ. gate charge characteristic



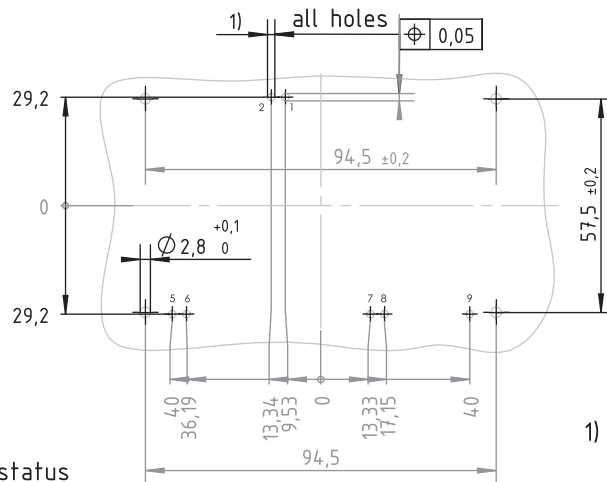
# SEMiX453GB12M7p

Package outline

	0,3 connector 3-4/10-11
	0,2 each single connector A



PCB drillhole pattern

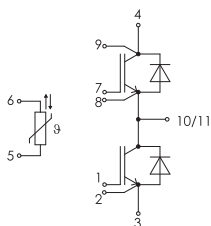


Dimensions in mm

Dimensions valid in mounted status

1) PCB hole specification see Mounting Instructions SEMiX press-fit

SEMiX 3p



pinout

This is an electrostatic discharge sensitive device (ESDS) due to international standard IEC 61340.

## **\*IMPORTANT INFORMATION AND WARNINGS**

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