

ProLight PACK-57FxL-xC8N
57W COB Light-Engine LEDs
Technical Datasheet
Version: 1.3

ProLight Opto ® ProEngine Series

Features

- High flux density of lighting source
- Good color uniformity
- RoHS compliant
- Energy Star binning structure, neutral white and warm white with 2 steps guarantee.
- More energy efficient than incandescent and most halogen lamps
- No UV
- Long lifetime
- 5 year warranty

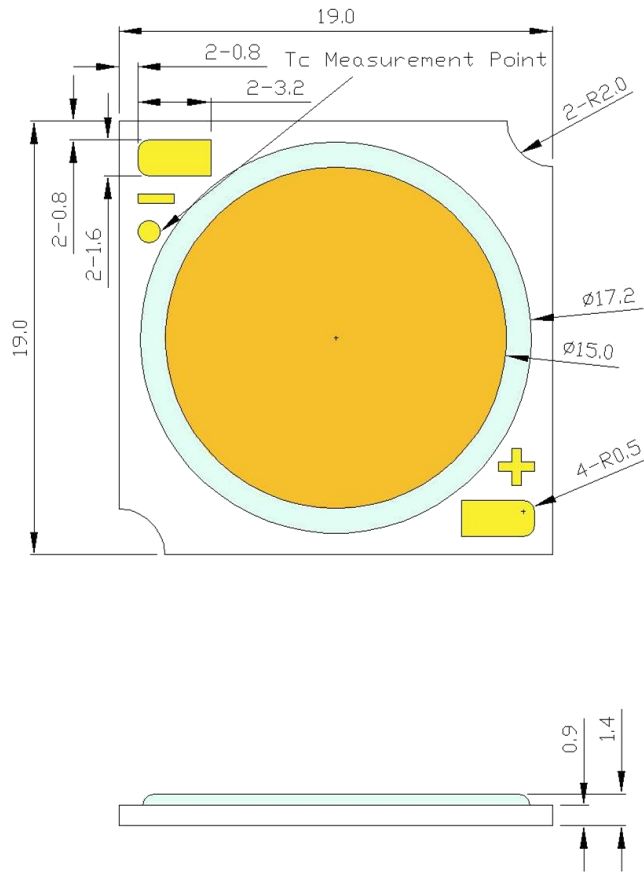
Main Applications

- Par lighting
- LED Bulb
- Ceiling lighting
- Spot lighting
- Down lighting

Introduction

·The input power is 57 Watt, the multi-chip ultra high power ProEngine Series delivers never before seen luminous flux output from a single emitter. The superficial illuminating nature of ProEngine makes them the preference in Par lighting, typical applications include commercial down lighting, LED bulb, accent lighting, ceiling lighting and spot lighting.

Emitter Mechanical Dimensions



Notes:

1. Slots in aluminum-core PCB for M3 mounting screw.
2. Solder pads are labeled "+" and "-" to denote positive and negative, respectively.
3. Drawing not to scale.
4. All dimensions are in millimeters.
5. Unless otherwise indicated, tolerances are ± 0.30 mm.
6. **Please do not use a force of over 0.3kgf impact or pressure on the lens of the LED, otherwise it will cause a catastrophic failure.**

*The appearance and specifications of the product may be modified for improvement without notice.

Flux Characteristics, $T_c = 25^\circ\text{C}$

Radiation Pattern	Color	Part Number COB	DC Forward Current (mA)	Luminous Flux Φ_v (lm)		CRI Min.	R9 Min.
				Min.	Typ.		
Lambertian	White	PACK-57FWL-AC8N	720*	3585	4190	70	-
			1440	6345	7415		
	Neutral White	PACK-57FNL-AC8N	720*	3530	4120	70	-
			1440	6250	7290		
	Warm White	PACK-57FVL-AC8N	720*	3390	3960	70	-
			1440	6000	7010		
	White	PACK-57FWL-BC8N	720*	3510	4105	80	0
			1440	6210	7265		
	Neutral White	PACK-57FNL-BC8N	720*	3460	4040	80	0
			1440	6125	7150		
	Warm White	PACK-57FVL-BC8N	720*	3320	3875	80	0
			1440	5875	6860		
	White	PACK-57FWL-DC8N	720*	2880	3320	90	50
			1440	5080	5880		
	Neutral White	PACK-57FNL-DC8N	720*	2680	3240	90	50
			1440	4720	5720		
Warm White	PACK-57FVL-DC8N	720*	2600	3160	90	50	
		1440	4640	5560			
Neutral White	PACK-57FNL-EC8N	720*	2600	3040	95	90	
		1440	4560	5360			
Warm White	PACK-57FVL-EC8N	720*	2240	2720	95	90	
		1440	3960	4800			

- The mark "*" indicated product is tested and binned at the specified drive current.
- ProLight maintains a tolerance of $\pm 7\%$ on flux and power measurements.
- ProLight maintains a tolerance of ± 2 on CRI measurements.
- Please do not drive at rated current more than 1 second without proper heat sink.

Electrical Characteristics at 720mA, $T_c = 25^\circ\text{C}$

Color	Forward Voltage V_F (V)			Thermal Resistance Junction to Board ($^\circ\text{C}/\text{W}$)
	Min.	Typ.	Max.	
White	33.7	36.0	38.3	0.53
Neutral White	33.7	36.0	38.3	0.53
Warm White	33.7	36.0	38.3	0.53

- ProLight maintains a tolerance of $\pm 1\text{V}$ for Voltage measurements.

Optical Characteristics at 720mA, $T_c = 25^\circ\text{C}$

Color	Bin Code	Color Temperature CCT			Total included Angle (degrees) $\theta_{0.90\text{V}}$	Viewing Angle (degrees) $2\theta_{1/2}$
		Min.	Typ.	Max.		
White	V0	4840 K	5000 K	5230 K	160	120
	W0	5400 K	5700 K	5910 K	160	120
	X0	6250 K	6500 K	6840 K	160	120
Neutral White	S0	3890 K	4000 K	4080 K	160	120
	M0	2660 K	2700 K	2790 K	160	120
Warm White	N0	2970 K	3000 K	3110 K	160	120
	Q0	3380 K	3500 K	3550 K	160	120

- ProLight maintains a tolerance of $\pm 5\%$ for CCT measurements.

Supply Specifications

Part Number	CRI	Color Bin Code						
		V0	W0	X0	S0	M0	N0	Q0
PACK-57F _x L-AC8N	70	V			V	V		
PACK-57F _x L-BC8N	80	V	V	V	V	V	V	V
PACK-57F _x L-DC8N	90	V			V	V	V	V
PACK-57F _x L-EC8N	95				V	V	V	

Electro-Optical Characteristics, $T_c = 25^\circ\text{C}$

I_F (mA)	V_F (V)	Power (W)	PACK-57FWL-AC8N		PACK-57FNL-AC8N		PACK-57FVL-AC8N	
			Flux (lm)	lm/W	Flux (lm)	lm/W	Flux (lm)	lm/W
480	34.63	16.62	3115	187.4	3063	184.3	2943	177.1
720*	36.00	25.92	4190	161.7	4120	159.0	3960	152.8
960	37.23	35.74	5265	147.3	5177	144.8	4977	139.2
1200	38.42	46.10	6340	137.5	6233	135.2	5993	130.0
1440	39.53	56.92	7415	130.3	7290	128.1	7010	123.1
I_F (mA)	V_F (V)	Power (W)	PACK-57FWL-BC8N		PACK-57FNL-BC8N		PACK-57FVL-BC8N	
			Flux (lm)	lm/W	Flux (lm)	lm/W	Flux (lm)	lm/W
480	34.63	16.62	3052	183.6	3003	180.7	2880	173.3
720*	36.00	25.92	4105	158.4	4040	155.9	3875	149.5
960	37.23	35.74	5158	144.3	5077	142.0	4870	136.3
1200	38.42	46.10	6212	134.7	6113	132.6	5865	127.2
1440	39.53	56.92	7265	127.6	7150	125.6	6860	120.5
I_F (mA)	V_F (V)	Power (W)	PACK-57FWL-DC8N		PACK-57FNL-DC8N		PACK-57FVL-DC8N	
			Flux (lm)	lm/W	Flux (lm)	lm/W	Flux (lm)	lm/W
480	34.63	16.62	2467	148.4	2413	145.2	2360	142.0
720*	36.00	25.92	3320	128.1	3240	125.0	3160	121.9
960	37.23	35.74	4173	116.8	4067	113.8	3960	110.8
1200	38.42	46.10	5027	109.0	4893	106.1	4760	103.2
1440	39.53	56.92	5880	103.3	5720	100.5	5560	97.7
I_F (mA)	V_F (V)	Power (W)	PACK-57FNL-EC8N		PACK-57FVL-EC8N			
			Flux (lm)	lm/W	Flux (lm)	lm/W		
480	34.63	16.62	2267	136.4	2027	121.9		
720*	36.00	25.92	3040	117.3	2720	104.9		
960	37.23	35.74	3813	106.7	3413	95.5		
1200	38.42	46.10	4587	99.5	4107	89.1		
1440	39.53	56.92	5360	94.2	4800	84.3		

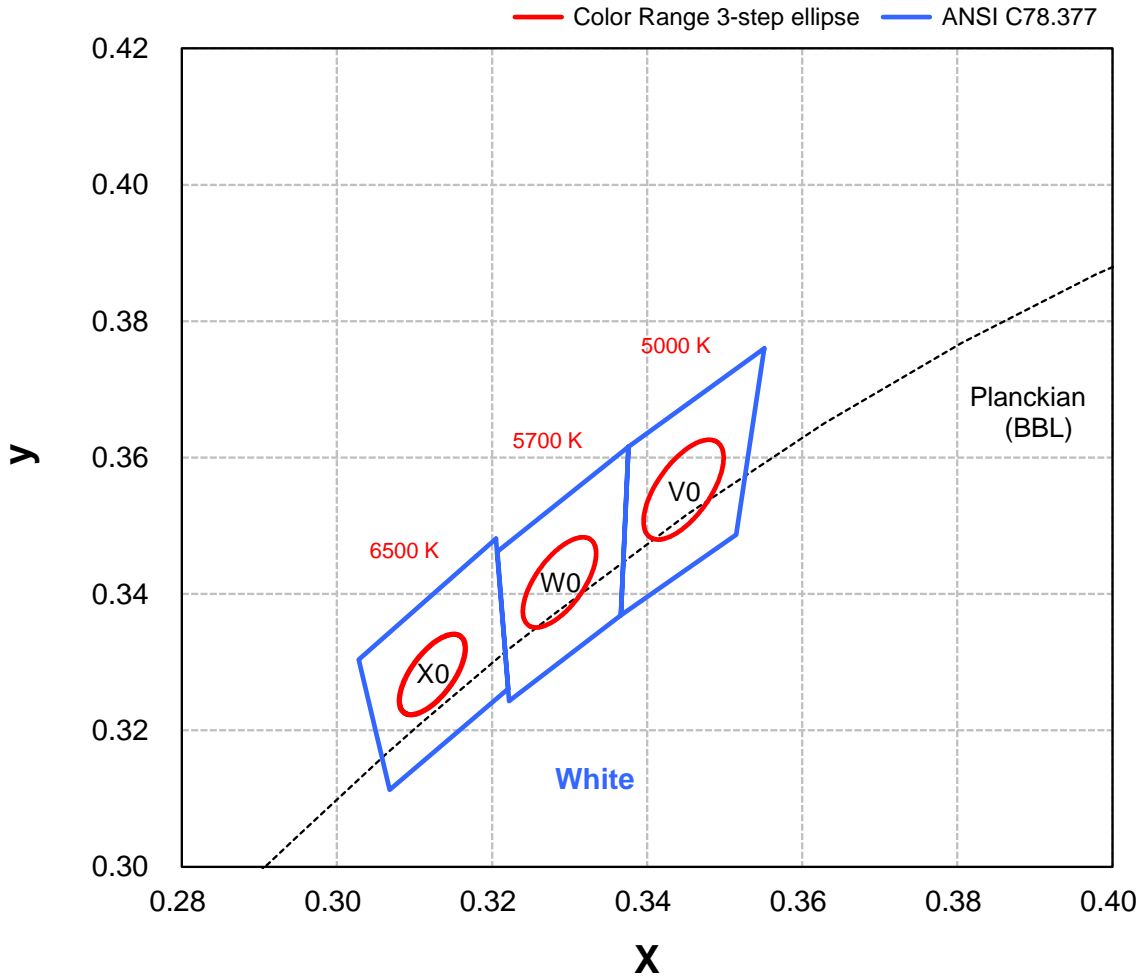
● All values are reference only.

Absolute Maximum Ratings

Parameter	White/Neutral White/Warm White
Max DC Forward Current (mA)	1440
Max Voltage at 1440mA	42
Peak Pulsed Forward Current (mA)	2160 (less than 1/10 duty cycle@1KHz)
ESD Sensitivity (HBM per MIL-STD-883E Method 3015.7)	±2000V
LED Junction Temperature	120°C
Operating Board Temperature at Maximum DC Forward Current	-40°C - 90°C
Storage Temperature	-40°C - 120°C
Reverse Voltage	Not designed to be driven in reverse bias

Color Bin

White Binning Structure Graphical Representation



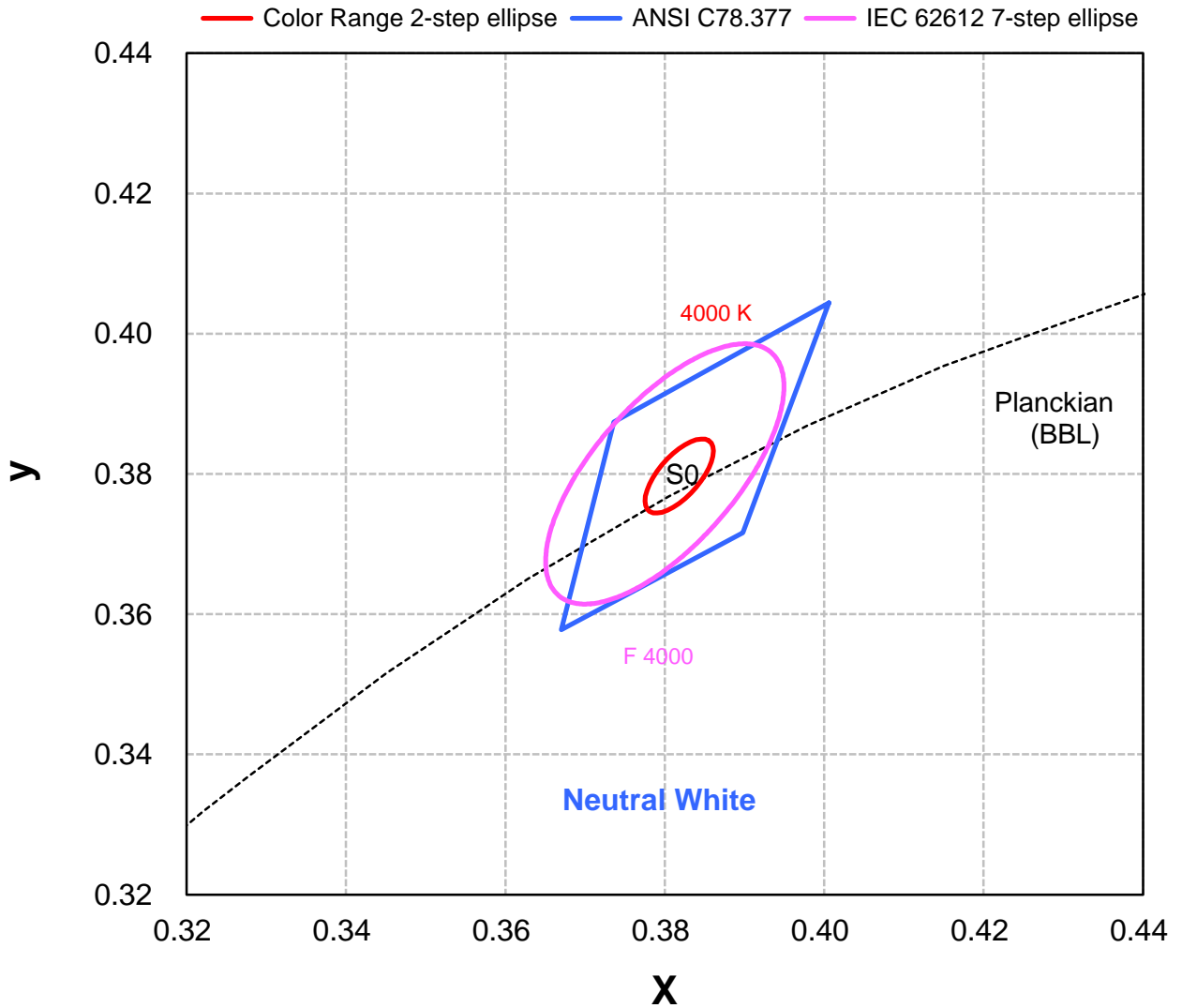
White Bin Structure

Bin Code	Center	Oval parameter	Typ. CCT (K)	Bin Code	Center	Oval parameter	Typ. CCT (K)
V0	x	a	5000	X0	x	a	6500
	y	b			y	B	
		e°				e°	
W0	x	a	5700				
	y	B					
		e°					

- Color range stay within MacAdam “3-step” ellipse from the chromaticity center.
- The chromaticity center refers to ANSI C78.377.
- Tolerance on each color bin (x , y) is ± 0.005

Color Bin

Neutral White Binning Structure Graphical Representation



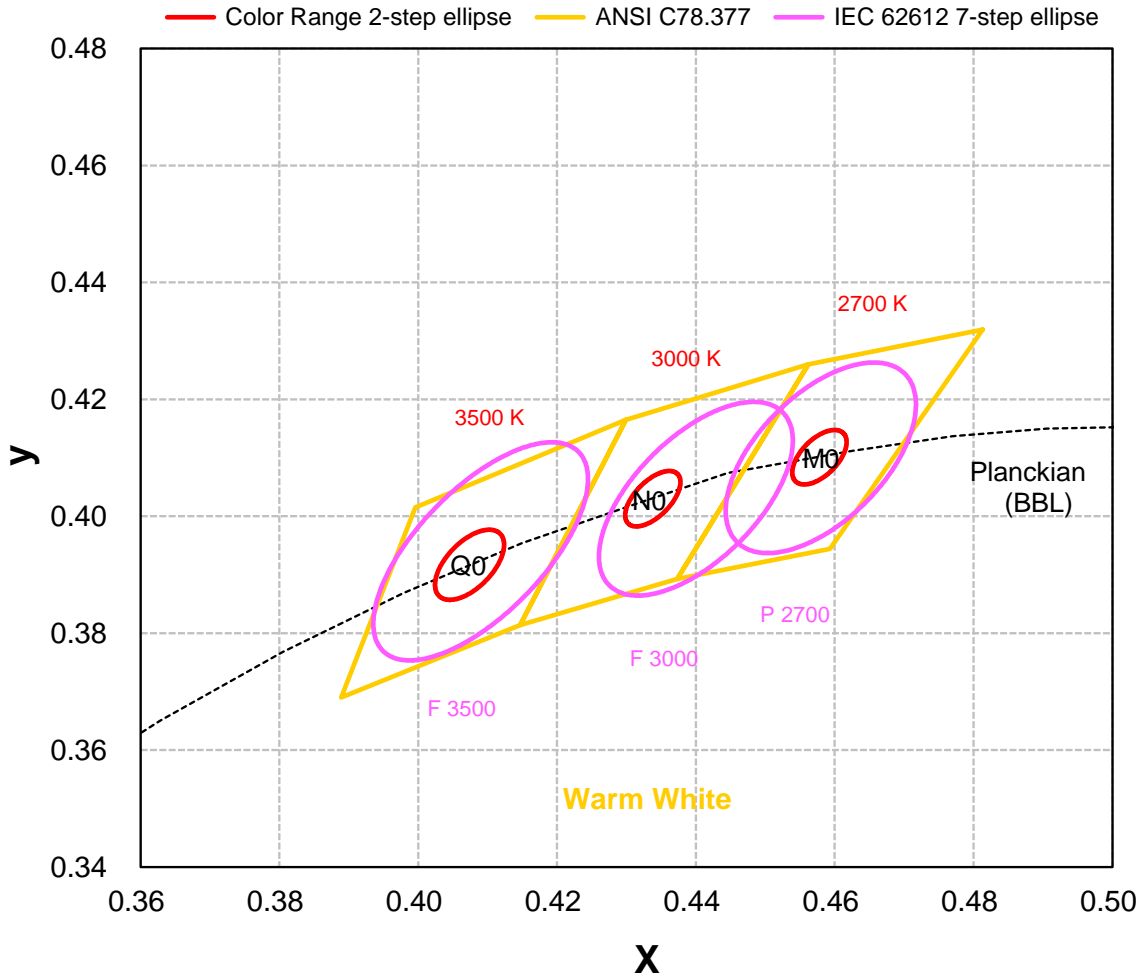
Neutral White Bin Structure

Bin Code	Center	Oval parameter	Typ. CCT (K)
S0	x	0.3818	4000
	y	0.3797	
	a	0.00626	
	b	0.00268	
		e°	53.72

- Color range stay within MacAdam "2-step" ellipse from the chromaticity center.
- The chromaticity center refers to ANSI C78.377.
- Tolerance on each color bin (x , y) is ± 0.005

Color Bin

Warm White Binning Structure Graphical Representation



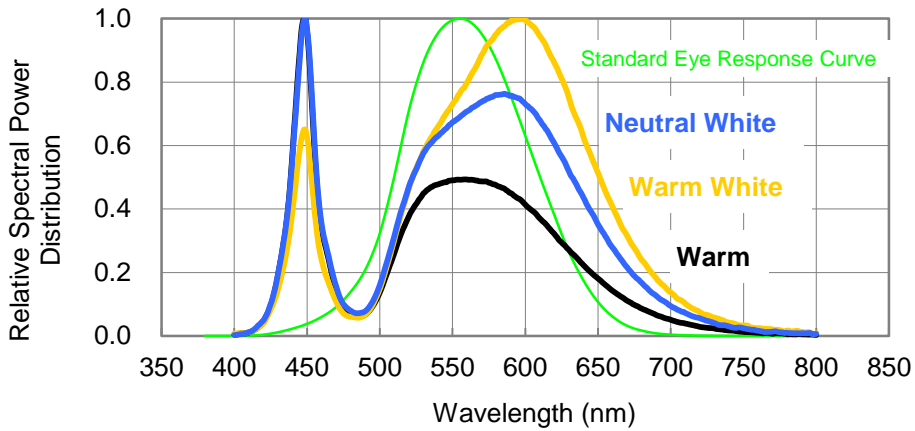
Warm White Bin Structure

Bin Code	Center	Oval parameter	Typ. CCT (K)	Bin Code	Center	Oval parameter	Typ. CCT (K)
M0	x	a	2700	Q0	x	a	3500
	y	b			y	b	
		e°				e°	
N0	x	a	3000				
	y	b					
		e°					

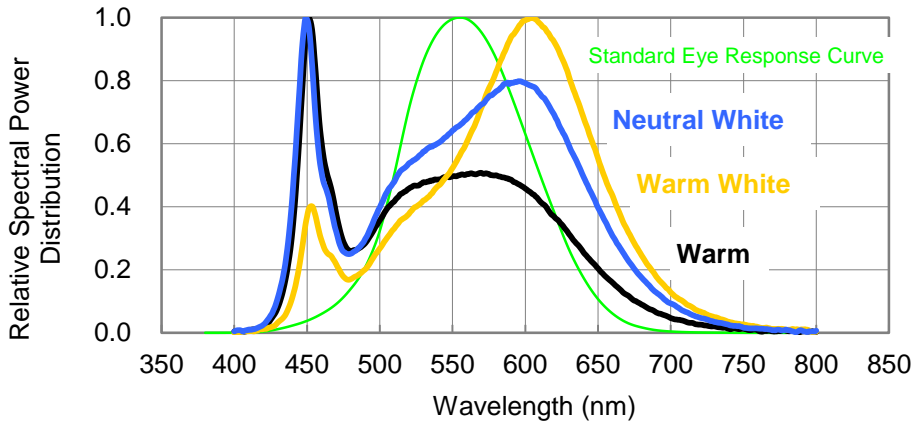
- Color range stay within MacAdam “2-step” ellipse from the chromaticity center.
- The chromaticity center refers to ANSI C78.377.
- Tolerance on each color bin (x , y) is ± 0.005

Color Spectrum, $T_c = 25^\circ\text{C}$

1. PACK-57FWL-AC8N 、 PACK-57FNL-AC8N 、 PACK-57FVL-AC8N

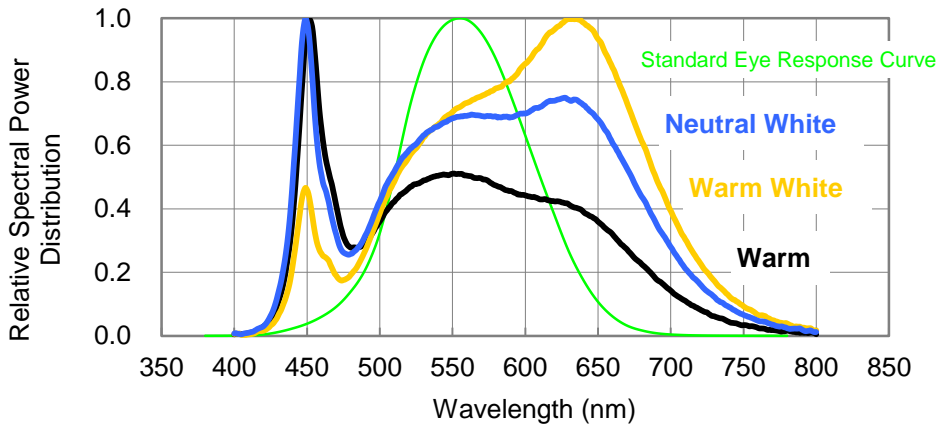


2. PACK-57FWL-BC8N 、 PACK-57FNL-BC8N 、 PACK-57FVL-BC8N

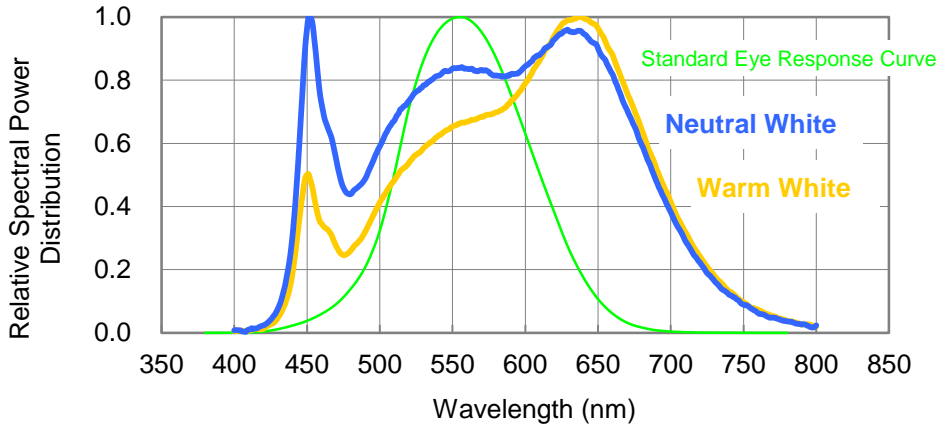


Color Spectrum, $T_c = 25^\circ\text{C}$

3. PACK-57FWL-DC8N 、PACK-57FNL-DC8N 、PACK-57FVL-DC8N



4. PACK-57FNL-EC8N 、PACK-57FVL-EC8N



Case Temperature Relative Characteristics

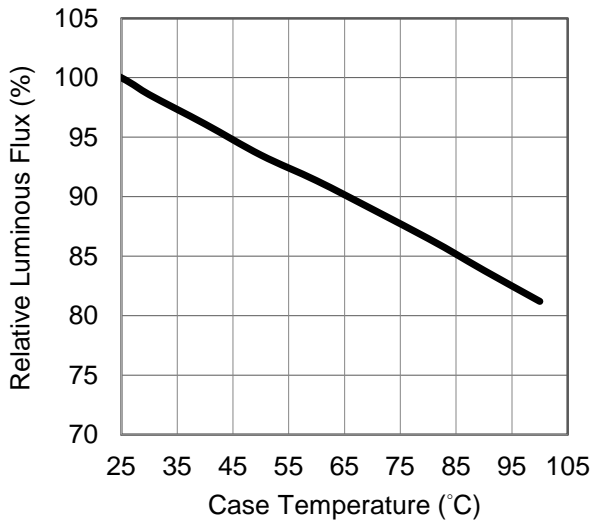


Fig 1. Case Temperature vs. Relative Luminous Flux at 720mA.

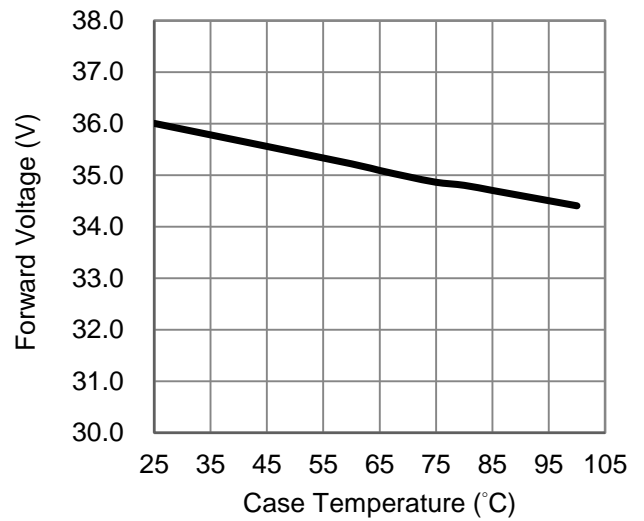


Fig 2. Case Temperature vs. Forward Voltage at 720mA.

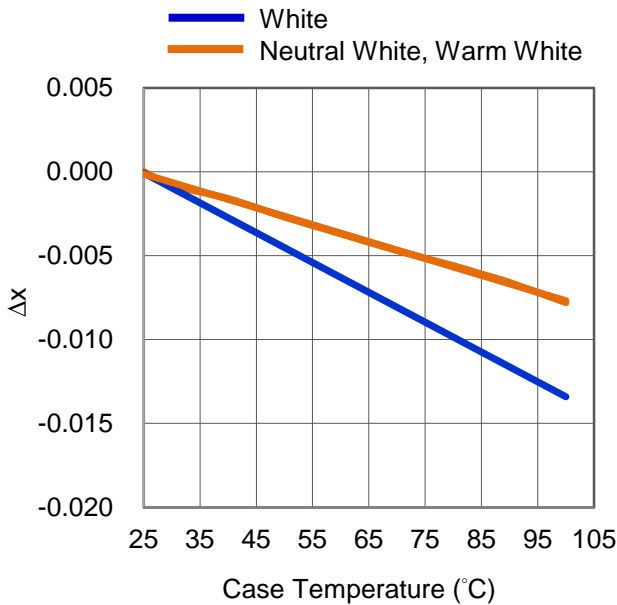


Fig 3. Case Temperature vs. Chromaticity Coordinate Δx at 720mA.

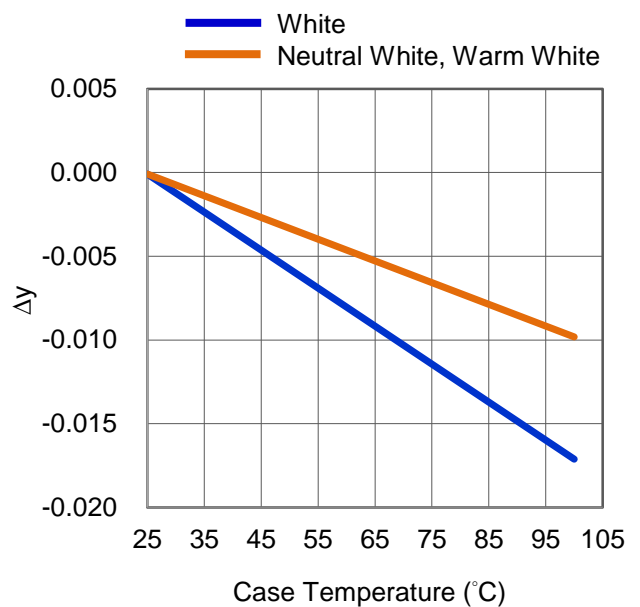


Fig 4. Case Temperature vs. Chromaticity Coordinate Δy at 720mA.

Forward Current Relative Characteristics

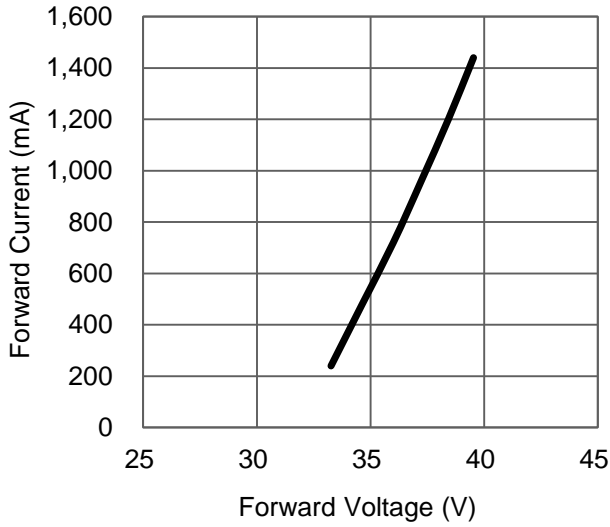


Fig 5. Forward Current vs. Forward Voltage at $T_C=25^\circ\text{C}$.

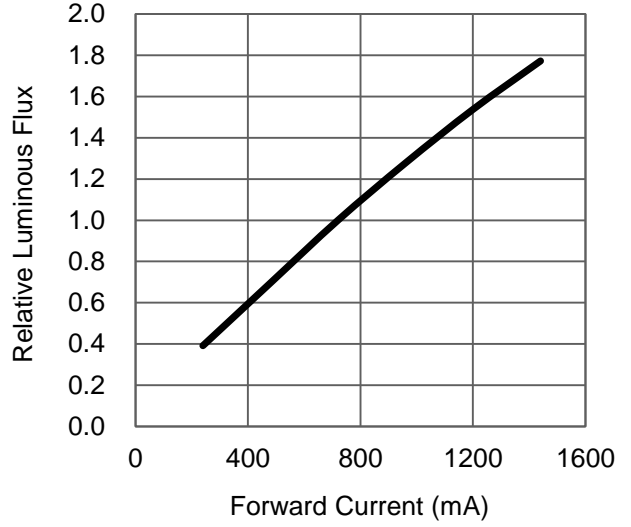


Fig 6. Forward Current vs. Relative Luminous Flux at $T_C=25^\circ\text{C}$.

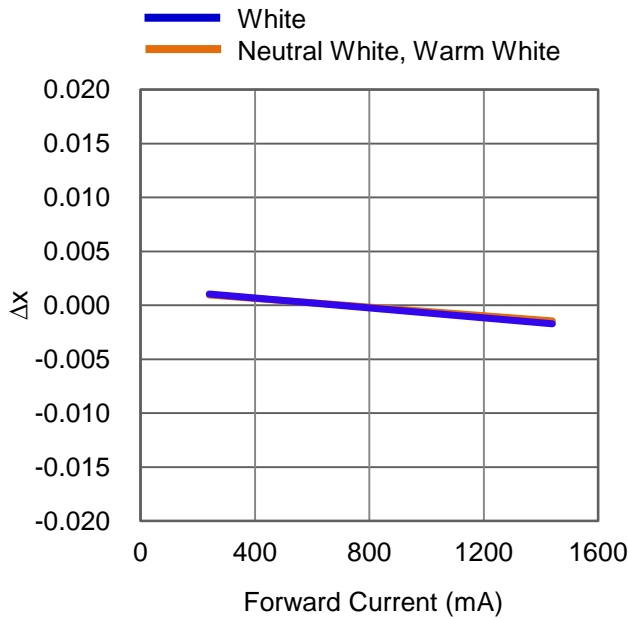


Fig 7. Forward Current vs. Chromaticity Coordinate Δx at $T_C=25^\circ\text{C}$.

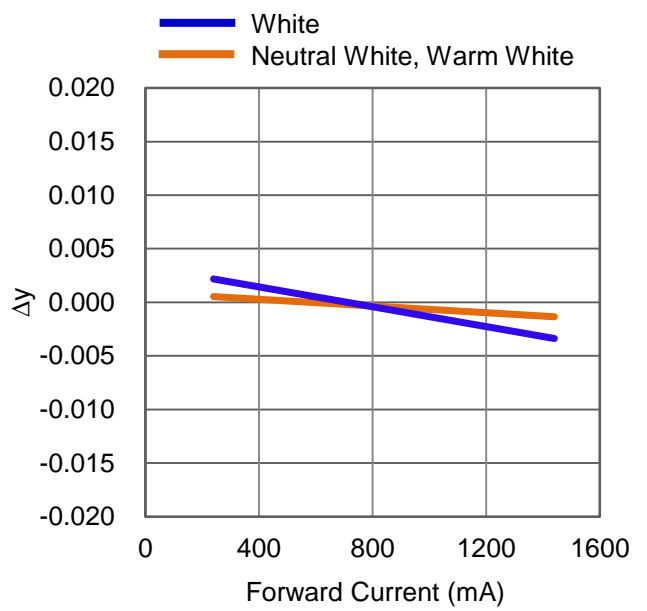


Fig 8. Forward Current vs. Chromaticity Coordinate Δy at $T_C=25^\circ\text{C}$.

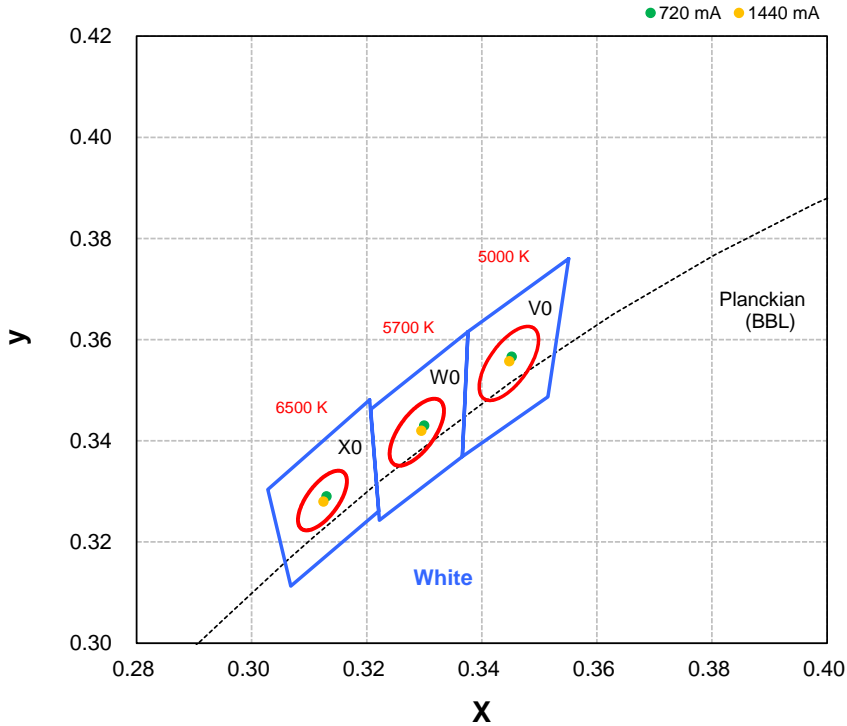
Case Temperature vs. Junction Temperature Characteristics

T _c (°C)	T _j (°C)	
	720 (mA)	1440 (mA)
0	15	30
10	25	40
20	35	50
30	45	60
40	55	70
50	65	80
60	75	90
70	85	100
80	95	110
90	105	120

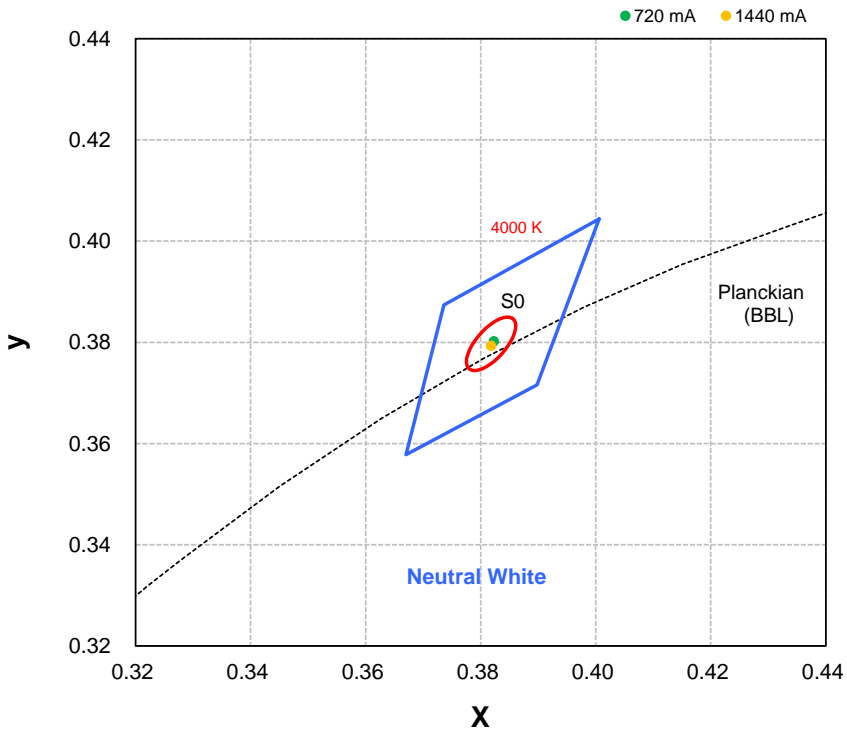
Fig 9. Case Temperature vs. Junction Temperature at 720 、1440mA.

Color Coordinate vs. Forward Current, $T_c = 25^\circ\text{C}$

White Binning Graphical Representation

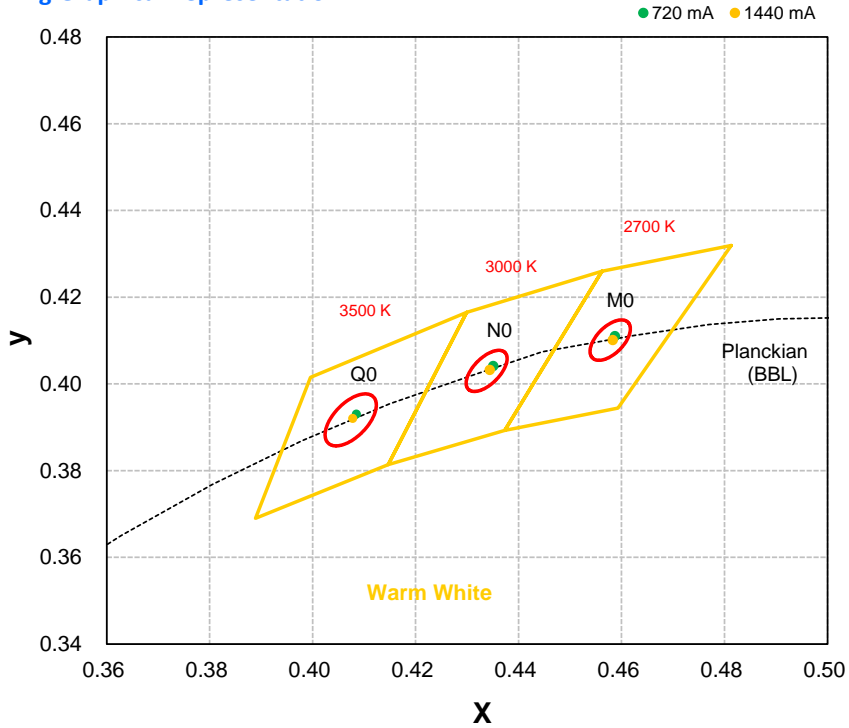


Neutral White Binning Graphical Representation



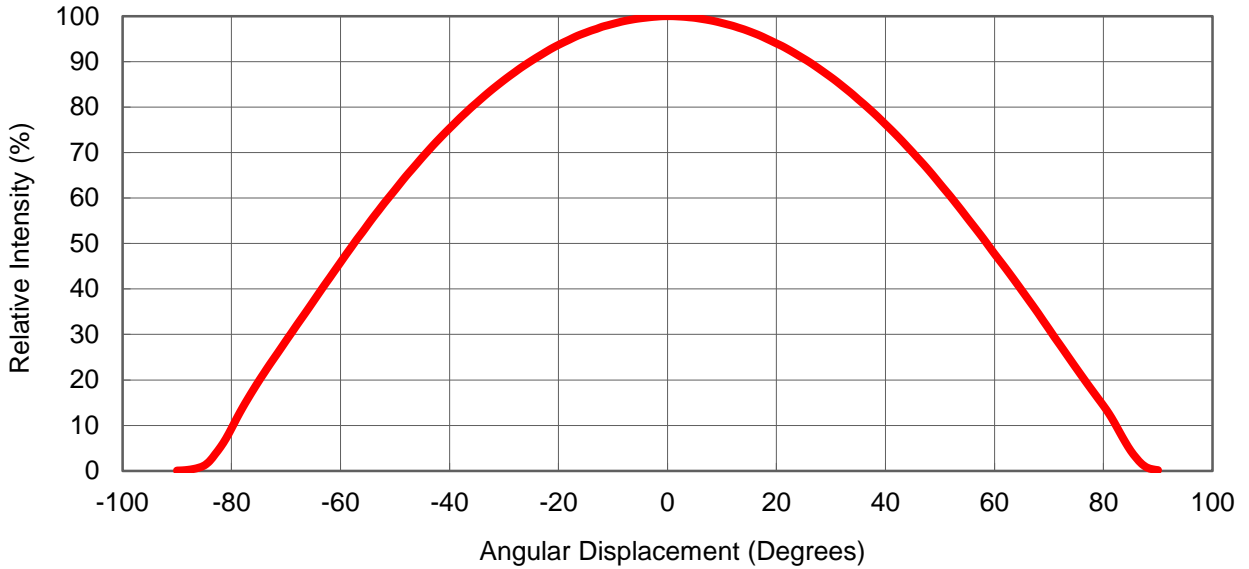
Color Coordinate vs. Forward Current, $T_c = 25^\circ\text{C}$

Warm White Binning Graphical Representation

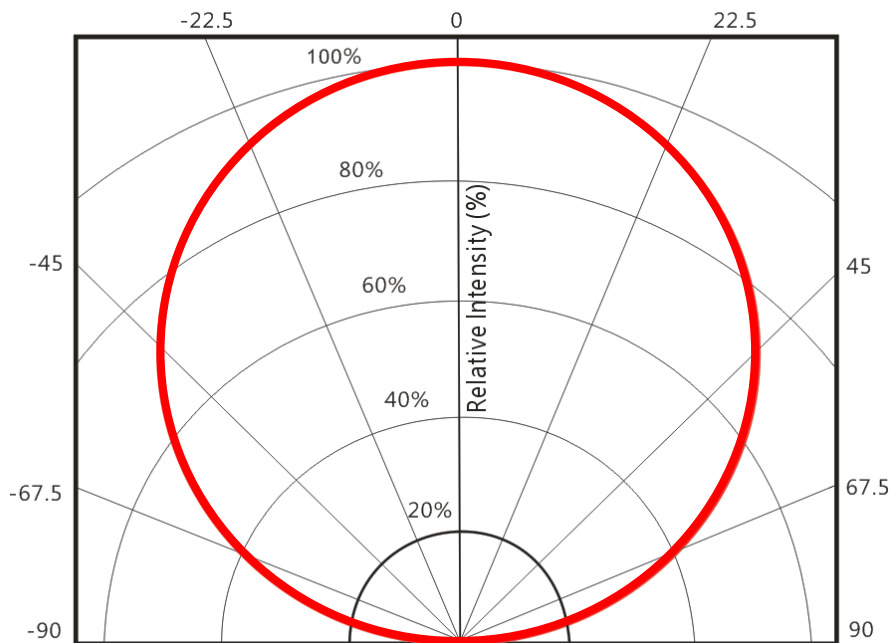


Typical Representative Spatial Radiation Pattern

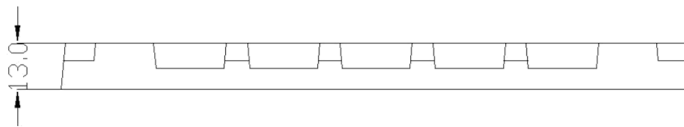
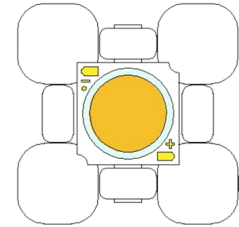
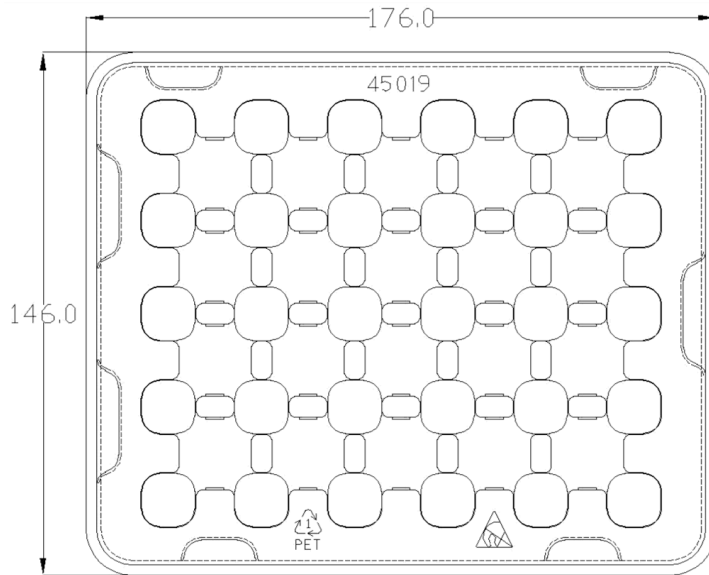
Lambertian Radiation Pattern



Polar Radiation Pattern



Packing Specifications



Product 20 pcs/tray

Notes:

1. Drawing not to scale.
2. All dimensions are in millimeters.
3. Unless otherwise indicated, tolerances are $\pm 0.20\text{mm}$.

Assembly note

Regarding the high power density of LED Array, it is strongly recommend to use thermal grease and screws.

In order to reduce thermal resistance at assembly, it is necessary to use TIM (thermal interface Material) uniformly and tighten screws on heatsink, otherwise the bad thermal resistance may cause the packages **burned out**.

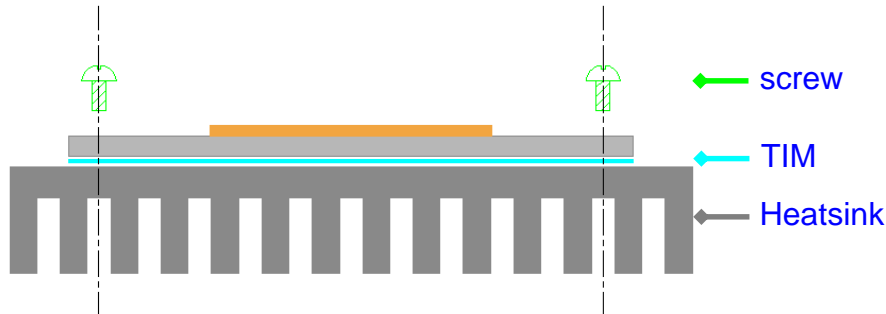


Fig 10. Reference assembly as fixing with screws

Limited Warranty : COB Light Engine Series

This limited warranty is provided by ProLight Opto described below (“Seller”) to you as the original purchaser of the LED lighting product that is identified on Seller’s invoice reflecting its original purchase (the “Product”). We warrant the identification as such on the invoice, will be free of defects in material and workmanship for a period of five (5) YEARS from the date of original purchase. This limited warranty excludes field labor and service charges related to the repair or replacement of the Product. Seller’s aggregate liability with respect to a defective product shall in any event be limited to the monies paid to seller for that defective product. The determination of whether the Product is defective shall be made by Seller in its sole discretion with consideration given to the overall performance of the Product. This limited warranty cannot be transferred to subsequent purchasers of the Product, provided that such Product is resold in new condition and in its original packaging. This limited warranty is void if the product is not used for the purpose for which it is designed.

Recommended Soldering Condition

- Please use lead free and “no clean ” solders.
- Soldering shall be implemented using a soldering tip at a temperature lower than 350 °C, and shall be finished within 3.5 seconds for each pad.
- During the soldering process, put the LEDs on materials whose conductivity is poor enough not to radiate heat of soldering.
- Properly solder tin wires before soldering them to LEDs.
- Avoid touching the silicone lens with the soldering iron.
- Please prevent flux from touching to the silicone lens.
- Please solder evenly on each pad.
- Contacts number of a soldering tip should be within twice for each pad.
- Next process of soldering should be carried out after the LEDs have return to ambient temperature.

*ProLight cannot guarantee if usage exceeds these recommended conditions.

Please use it after sufficient verification is carried out on your own risk if absolutely necessary.

Precaution for Use

- The modules light output are intense enough to cause injury to human eyes if viewed directly. Precautions must be taken to avoid looking directly at the modules with unprotected eyes.
- The modules are sensitive to electrostatic discharge. Appropriate ESD protection measures must be taken when working with the modules. Non-compliance with ESD protection measures may lead to damage or destruction of the product.
- Chemical solvents or cleaning agents must not be used to clean the modules. Mechanical stress on the Emitters must be avoided. It is best to use a soft brush, damp cloth or low-pressure compressed air.
- The products should be stored away from direct light in dry location.
- The appearance, specifications and flux bin of the product may be modified for improvement without notice. Please refer to the below website for the latest datasheets.
<http://www.prolightopto.com/>

Handling of Silicone Lens LEDs

Notes for handling of silicone lens LEDs

- Please do not use a force of over 0.3kgf impact or pressure on the silicone lens, otherwise it will cause a catastrophic failure.
- Avoid touching the silicone lens and the optical area of the COB Array especially by sharp tools such as Tweezers
- Avoid touching the silicone lens especially by sharp tools such as Tweezers.
- Avoid leaving fingerprints on the silicone lens.
- Please store the LEDs away from dusty areas or seal the product against dust.
- Please do not mold over the silicone lens with another resin. (epoxy, urethane, etc)

