



PRODUCT DATASHEET



- PLCC6 SMD
- ► 5050 1.6t Series
 - Red / Green / Blue





N0M48S05

APPLICATIONS:

- Decoration Lighting
- Light Strip
- Display

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Commercial Lighting

FEATURES (Red/Green/Blue*):

- Package: PLCC6 RGB Top View SMD Package
- Forward Current: 20/20/20mA

5050 1.6t Series

- Forward Voltage (typ.): 2.0/3.2/3.2V
- Luminous Flux (typ.): 680/1500/340mcd@20mA
- Colour: Red/Green/Blue
- CCT/Wavelength: 622/527/467nm
- Viewing angle: 120/120/120°
- Materials:
 - Die: AlGaInP/InGaN/InGaN
 - Resin: Silicone (Water Clear)
- **Operating Temperature:** -40~+85°C
- Storage Temperature: -40~+100°C
- ESD: 1000V (HBM)
- Grouping parameters:
 - Forward voltage
 - Luminous intensity
 - Dominant Wavelength
- Soldering methods: IR Reflow soldering
- **Preconditioning:** MSL 4 according to JEDEC
- Packing: 12mm tape with Max.1000pcs/reel, ø180mm (7")



CHARACTERISTICS:

Absolute Maximum Characteristics (Ta=25°C)

Parameter	Symbol	Ratings	Unit
Forward Current	lf	50/30/30*	mA
Pulse Forward Current (duty 1/10; width 0.1ms)	I _{MAX}	100	mA
Power Dissipation	PD	100/80/80	mW
Reverse Voltage	V _R	5	V
Reverse Current @5V	IR	10	μΑ
Electrostatic Discharge (HBM)	ESD	1000	V
Junction Temperature	Tj	110	°C
Soldering Temperature	T _{sol}	260	°C
Operating Temperature	T _{OPR}	-40~+85	°C
Storage Temperature	Тѕтб	-40~+100	°C

1. * In the order of Red/Green/Blue.



					Test	
Parameter	Symbol	Min.	Values Typ.	Max.	Unit	Test Condition
Red - Forward Voltage	VF	1.8	2.0	2.6	V	l⊧=20mA
Red - Luminous Intensity	Iv	575	680		mcd	I⊧=20mA
Red - Wavelength	WP	615		630	nm	I⊧=20mA
Green - Forward Voltage	VF	2.8	3.2	3.6	V	I⊧=20mA
Green - Luminous Intensity	lv	1280	1500		mcd	I⊧=20mA
Green - Wavelength	WP	520		535	nm	I⊧=20mA
Blue - Forward Voltage	VF	2.8	3.2	3.6	V	I⊧=20mA
Blue - Luminous Intensity	lv	245	340		mcd	I⊧=20mA
Blue - Wavelength	WP	461		476	nm	I⊧=20mA
Viewing Angle	2 θ 1/2		120		deg	I⊧=20mA

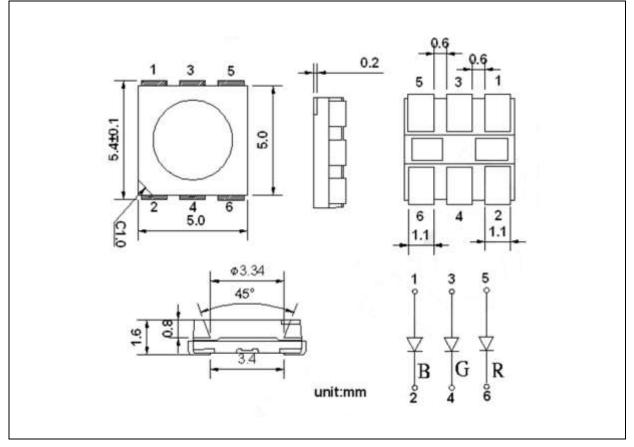
Electrical & Optical Characteristics (Ta=25°C)

1. Luminous intensity (I_v) ±5%, Forward Voltage (V_F) ±0.1V



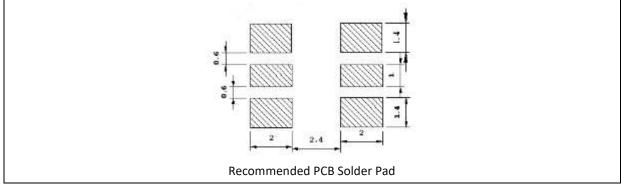
OUTLINE DIMENSION:

Package Dimension:



- 1. All dimensions are in millimetre (mm).
- 2. Tolerance ±0.1mm, unless otherwise noted.

Recommended Soldering Pad Dimension:



- 1. Dimensions are in millimetre (mm).
- 2. Tolerance ± 0.1 mm with angle tolerance $\pm 0.5^{\circ}$.



BINNING GROUPS:

Forward Voltage Classifications (I_F = 20mA):

Code	Min.	Max.	Unit
R	1.8	2.6	
G	2.8	3.6	V
В	2.8	3.6	

Luminous Intensity Classifications (I_F = 20mA):

Code	Min.	Max.	Unit
R13	575	720	
R14	720	900	mcd
R15	900	1125	

G12	1280	1600	
G13	1600	2000	mcd
G14	2000	2500	

B11	245	305	
B12	305	385	mcd
B13	385	480	

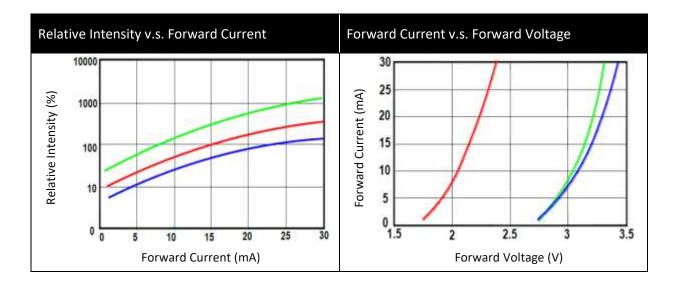
Wavelength Classifications (I_F = 20mA):

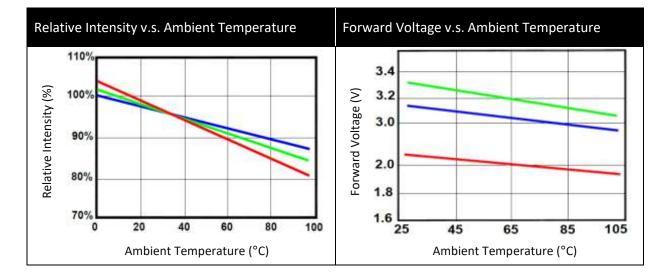
Code	Min.	Max.	Unit
R2	615	620	
R3	620	625	nm
R4	625	630	
G2	520	525	
G3	525	530	nm
G4	530	535	
В2	461	466	

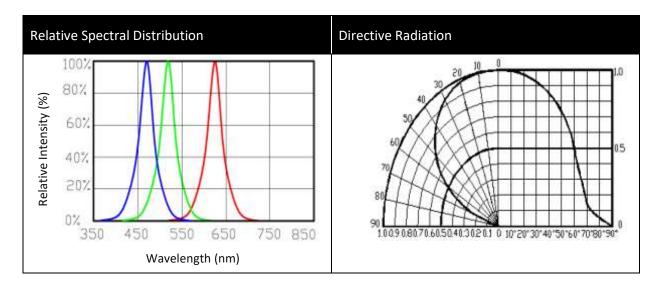
B2	461	466	
В3	466	471	nm
B4	471	476	



ELECTRO-OPTICAL CHARACTERISTICS:

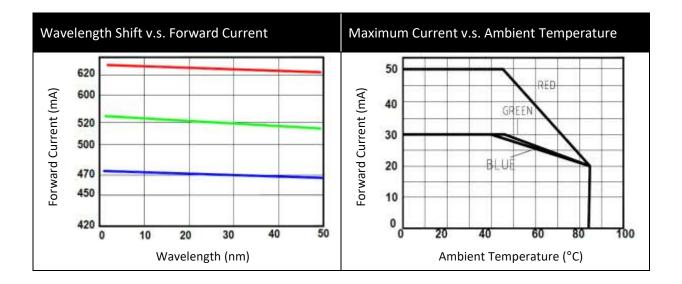








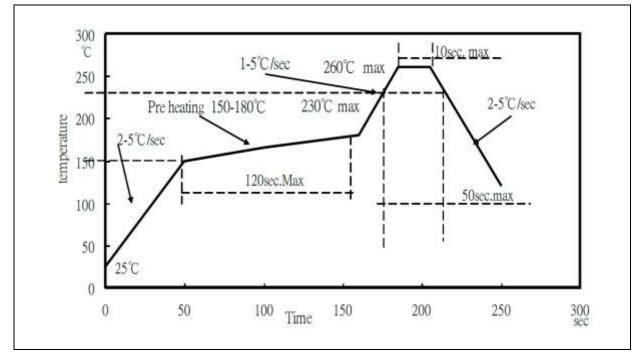
ELECTRO-OPTICAL CHARACTERISTICS:





RECOMMENDED SOLDERING PROFILE:

Lead-free Solder:



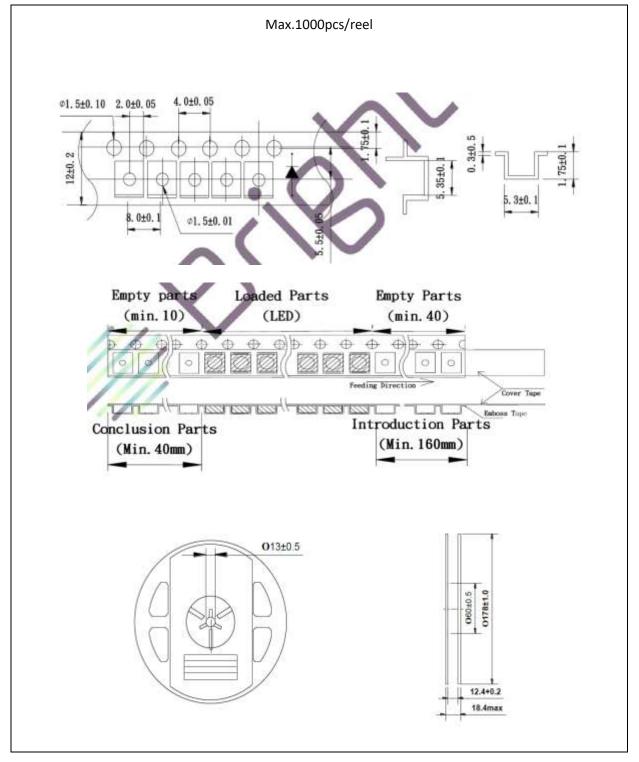
Note:

- 1. Maximum reflow soldering: 3 times.
- 2. Recommended soldering temperature 240°C; maximum soldering temperature should be limited to 260°C.
- 3. Before, during, and after soldering, should not apply stress on the components and PCB board.



PACKING SPECIFICATION:

Reel Dimension:



PRECAUTIONS OF USE:



Storage:

It is recommended to store the products in the following conditions:

- Humidity: 60% R.H. Max.
- Temperature: 5°C~30°C (41°F ~86°F).

Shelf life in sealed bag: 12 months at 5°C~30°C and <60% R.H.

Once the package is opened, the products should be used within a week. Otherwise, they should be kept in a damp-proof box with descanting agent and apply baking at 60°C±5°C for 15hrs before use.

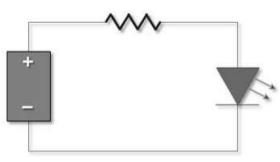
Baking:

It is recommended to bake the LED before soldering if the pack has been unsealed for longer than 24hrs. The suggested baking conditions are as followings:

• 60±3°C x 6hrs and <5%RH, taped / reel package.

It's normal to see slight color fading of carrier (light yellow) after baking in process.

Testing Circuit:



Must apply resistor(s) for protection (over current proof).

Cleaning:

Use alcohol-based cleaning solvents such as isopropyl alcohol to clean the LED carrier / package. Avoid putting any stress force directly on to the LED lens.

ESD (Electrostatic Discharge):

Static Electricity or power surge will damage the LED. Use of a conductive wrist band or anti-electrosatic glove is recommended when handing the LED all time. All devices, equipment, machinery, work tables, and storage racks must be properly grounded.

In the events of manual working in process, make sure the devices are well protected from ESD at any time.



REVISION RECORD:

Version	Date	Summary of Revision	
A1.0	03/03/2016	Datasheet set-up.	
A1.1	10/01/2019	Revise bin range.	