

# SCD4x

Breaking the size barrier in CO<sub>2</sub> sensing



#### Features

- Photoacoustic sensor technology PASens®
- Smallest form factor: 10.1 x 10.1 x 6.5 mm<sup>3</sup>
- Surface-mount device for effective assembly
- Large output range: 0 ppm 40'000 ppm
- Large supply voltage range: 2.4 5.5 V

- High accuracy: ±(40 ppm + 5 %)
- Digital interface I<sup>2</sup>C with digital output signal
- Integrated temperature and humidity sensor
- Adjustable current-consumption down to
  - < 0.4 mA avg. @ 5 V, 1 meas. / 5 minutes

#### **Product Summary**

The SCD4x is Sensirion's next generation miniature CO<sub>2</sub> sensor. This sensor builds on the photoacoustic sensing principle and Sensirion's patented PAsens® and CMOSens® technology to offer high accuracy at an unmatched price and smallest form factor. SMD assembly allows cost- and space-effective integration of the sensor combined with maximal freedom of design. On-chip signal compensation is realized with the build-in SHT4x humidity and temperature sensor.

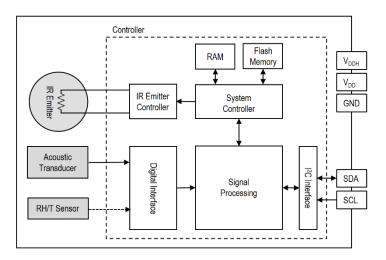
 $CO_2$  is a key indicator for indoor air quality as high levels compromise humans' cognitive performance and wellbeing. The SCD4x enables smart ventilation systems to regulate ventilation in the most energy-efficient and human-friendly way. Moreover, indoor air quality monitors and other connected devices based on the SCD4x can help maintaining low  $CO_2$  concentration for a healthy, productive environment.

# **Device Overview**

| Products   | Details  |
|------------|--|
| SCD40-D-R2 | Base accuracy, specified range<br>400 – 2'000 ppm                                |
| SCD41-D-R2 | High accuracy, specified range<br>400 – 5'000 ppm, single shot<br>mode supported |

Full product list on page 21

# **Functional Block Diagram**





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# 1 Sensor Performance

# 1.1 CO<sub>2</sub> Sensing Performance

Default conditions of 25 °C, 50 % RH, 1013 mbar, periodic measurement (i.e. *high performance mode*) and 3.3 V supply voltage apply to values in the table below, unless otherwise stated.

| Parameter  | Conditions                 | Value                        |
|--|----------------------------|------------------------------|
| CO <sub>2</sub> output range <sup>1</sup>  | -                          | 0 – 40'000 ppm               |
| SCD40 CO <sub>2</sub> measurement accuracy <sup>2</sup>                                    | 400 ppm – 2'000 ppm        | ± (50 ppm + 5% of reading)   |
| SCD41 CO <sub>2</sub> measurement accuracy <sup>2</sup>                                    | 400 ppm – 5'000 ppm        | ± (40 ppm + 5% of reading)   |
| Repeatability  | Typical                    | ± 10 ppm                     |
| Response time <sup>3</sup>   | т <sub>63%</sub> , typical | 60 s                         |
| Accuracy drift per year with automatic self-<br>calibration algorithm enabled <sup>4</sup> | Typical                    | ± (5 ppm + 0.5 % of reading) |

 Table 1: SCD40 and SCD41 CO2 sensor specifications

#### 1.2 Humidity Sensing Performance<sup>5</sup>

| Parameter                  | Conditions                      | Value             |
|----------------------------|---------------------------------|-------------------|
| Humidity measurement range | -                               | 0 %RH – 100 %RH   |
|                            | 15 °C – 35 °C, 20 %RH – 65 %RH  | 6 % RH            |
| Accuracy (typ.)            | -10 °C – 60 °C, 0 %RH – 100 %RH | 9 % RH            |
| Repeatability              | Typical                         | ± 0.4 %RH         |
| Response time <sup>3</sup> | т <sub>63%</sub> , typical      | 90 s              |
| Accuracy drift             | -                               | < 0.25 %RH / year |

Table 2: SCD4x humidity sensor specifications

#### **1.3 Temperature Sensing Performance<sup>5</sup>**

| Parameter                     | Conditions                 | Value            |
|-------------------------------|----------------------------|------------------|
| Temperature measurement range | -                          | - 10°C – 60°C    |
|                               | 15 °C – 35 °C              | 0.8 °C           |
| Accuracy (typ.)               | -10 °C – 60 °C             | 1.5 °C           |
| Repeatability                 | -                          | ± 0.1°C          |
| Response time <sup>3</sup>    | т <sub>63%</sub> , typical | 120 s            |
| Accuracy drift                | -                          | < 0.03 °C / year |

Table 3: SCD4x temperature sensor specifications

<sup>&</sup>lt;sup>1</sup> Exposure to CO<sub>2</sub> concentrations smaller than 400 ppm can affect the accuracy of the sensor if the automatic self-calibration (ASC) is on.

<sup>&</sup>lt;sup>2</sup> Deviation to a high-precision reference. Accuracy is fulfilled by > 90% of the sensors after calibration. Rough handling, shipping and soldering reduces the accuracy of the sensor. Accuracy is restored with FRC or ASC recalibration features. Accuracy is based on tests with gas mixtures having a tolerance of ± 1.5%.

<sup>&</sup>lt;sup>3</sup> Time for achieving 63% of a respective step function when operating the SCD41 Evaluation Kit with default measurement mode. Response time depends on design-in, signal update rate and environment of the sensor in the final application.

<sup>&</sup>lt;sup>4</sup> For proper function of ASC field-calibration algorithm SCD4x has to be exposed to air with CO<sub>2</sub> concentration 400 ppm regularly. Maximum accuracy drift per year estimated from stress tests is ± (5 ppm + 2 % of reading). Higher drift values may occur if the sensor is not handled according to its handling instructions.

<sup>&</sup>lt;sup>5</sup> Design-in of the SCD4x in final application, self-heating of the senor and the environment impacts the accuracy of the RH/T sensor. To realize indicated specifications, the temperature-offset of the SCD4x inside the customer device must be set correctly (see chapter 3.6). Best RH/T accuracy is realized when operating the SCD4x in low power continuous measurement mode.



#### **Specifications** 2

#### **Electrical Specifications** 2.1

| Parameter                             | Symbol             | Conditions              | Min.                  | Typical | Max.                          | Units |
|---------------------------------------|--------------------|-------------------------|-----------------------|---------|-------------------------------|-------|
| Supply voltage DC                     | V <sub>DD</sub>    |                         | 2.4                   |         | 5.5                           | V     |
| Voltage ripple peak to peak           | V <sub>RPP</sub>   |                         |                       |         | 30                            | mV    |
| Doold oursely oursent?                |                    | V <sub>DD</sub> = 3.3 V |                       | 175     | 205                           | mA    |
| Peak supply current <sup>6</sup>      |                    | $V_{DD} = 5 V$          |                       | 115     | 137                           | mA    |
| Average supply current periodic       | laa                | V <sub>DD</sub> = 3.3 V |                       | 15      | 18                            | mA    |
| measurement (default mode)            | IDD                | V <sub>DD</sub> = 5 V   |                       | 11      | 13                            | mA    |
|                                       | de I <sub>DD</sub> | V <sub>DD</sub> = 3.3 V |                       | 3.2     | 3.5                           | mA    |
| Average supply current low power mode |                    | V <sub>DD</sub> = 5 V   |                       | 2.8     | 3                             | mA    |
| Average supply current single shot, 1 |                    | V <sub>DD</sub> = 3.3 V |                       | 0.45    | 0.5                           | mA    |
| measurement / 5 minutes (SCD41 only)7 | IDD                | V <sub>DD</sub> = 5 V   |                       | 0.36    | 0.4                           | mA    |
| Input high level voltage              | VIH                |                         | 0.7 x V <sub>DD</sub> |         | 1 x V <sub>DD</sub>           | -     |
| Input low level voltage               | VIL                |                         |                       |         | $0.3 \text{ x V}_{\text{DD}}$ | -     |
| Output low level voltage              | Vol                | 3 mA sink current       |                       |         | 0.66                          | V     |

Table 4 SCD4x electrical specifications

#### 2.2 Absolute Maximum Ratings

Stress levels beyond those listed in Table 5 may cause permanent damage to the device. Exposure to minimum/maximum rating conditions for extended periods may affect sensor performance and reliability of the device.

| Parameter                                   | Conditions   | Value                             |
|---|--|-----------------------------------|
| Temperature operating conditions            |  | -10 – 60°C                        |
| Humidity operating conditions <sup>8</sup>  | Non-condensing.  | 0 – 95 %RH                        |
| MSL Level                                   |  | 3                                 |
| DC supply voltage                           |  | - 0.3 V – 6.0 V                   |
| Max voltage on pins SDA, SCL, GND           |  | – 0.3 V to V <sub>DD</sub> +0.3 V |
| Input current on pins SDA, SCL, GND         |  | +- 100 mA                         |
| Short term storage temperature <sup>9</sup> |  | - 40°C – 70°C                     |
| Recommended storage temperature             |  | 10 °C – 50 °C                     |
| ESD HBM                                     |  | 2 kV                              |
| ESD CDM                                     |  | 500 V                             |
| Maintenance Interval                        | Maintenance free when ASC field-<br>calibration algorithm <sup>10</sup> is used. | None                              |
| Sensor lifetime <sup>11</sup>               | Typical operating conditions   | > 10 years                        |

Table 5: SCD4x operation conditions, lifetime and maximum ratings

<sup>&</sup>lt;sup>6</sup> Power supply should be designed with respect to peak current.

<sup>&</sup>lt;sup>7</sup> On-demand measurement with freely adjustable interval. See chapter 3.10

<sup>&</sup>lt;sup>8</sup> Accuracy can be reduced at relative humidity levels lower than 10 %.

 <sup>&</sup>lt;sup>9</sup> Short term storage refers to temporary conditions during e.g. transport.
 <sup>10</sup> For proper function of ASC field-calibration algorithm the SCD4x has to be exposed to outdoor air with 400 ppm concentration regularly.

<sup>&</sup>lt;sup>11</sup> Sensor tested over simulated lifetime of > 10 years for indoor environment mission profile



#### 2.3 Interface Specifications

The SCD4x comes in an LGA package (**Table 6**). The package outline is schematically displayed in chapter 4.1. The landing pattern of the SCD4x can be found in chapter 4.2.

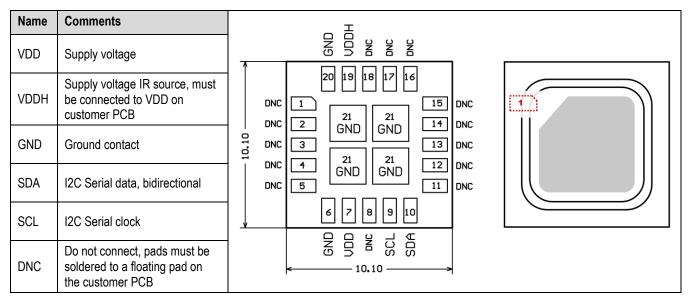
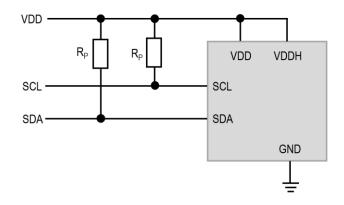


 Table 6 Pin assignment (top view). The notched corner of the protection membrane serves as a polarity mark to indicate pin 1 location.

VDD and VDDH are used to supply the sensor and must always be kept at the same voltage, i.e. should both be connected to the same power supply. The combined maximum current drawn on VDD and VDDH is indicated in **Table 4**. Care should be taken to choose a low noise power supply (preferably a low-dropout regulator, LDO with output ripple of less than 30 mV p-p), which is adequately dimensioned for the relatively large peak currents. Power supply configurations with large transient voltage drops are to be avoided to ensure proper sensor operation.

SCL is used to synchronize the I2C communication between the master (microcontroller) and the slave (sensor). The SDA pin is used to transfer data to and from the sensor. For safe communication, the timing specifications defined in the I<sup>2</sup>C manual<sup>12</sup> must be met. Both SCL and SDA lines should be connected to external pull-up resistors (e.g.  $R_p = 10 \ k\Omega$ , see **Figure 1**). To avoid signal contention, the microcontroller must only drive SDA and SCL low. For dimensioning resistor sizes please take bus capacity and communication frequency into account (see example in Section 7.1 of NXPs I<sup>2</sup>C Manual for more details<sup>10</sup>). It should be noted that pull-up resistors may be included in I/O circuits of microcontrollers.



**Figure 1:** Typical application circuit (for better clarity in the image, the positioning of the pins does not reflect the positions on the real sensor). VDD and VDDH must be connected to each other close to the sensor on the customer PCB.

<sup>&</sup>lt;sup>12</sup> <u>http://www.nxp.com/documents/user\_manual/UM10204.pdf</u>



# 2.4 Timing Specifications

**Table 7** list the timings of the ASIC part and does not reflect the availability or usefulness of the sensor readings. The SCD4x supports the  $l^2C$  "standard-mode" as is described elsewhere (see footnote <sup>12</sup>).

| Parameter Condition                                   |   | Min. | Max. | Unit |
|---|---|------|------|------|
| Power-up time   | After hard reset, $V_{DD} \ge 2.25 \text{ V}$ | -    | 1000 | ms   |
| Soft reset time After re-initialization (i.e. reinit) |   | -    | 1000 | ms   |
| SCL clock frequency                                   | -   | 0    | 100  | kHz  |

 Table 7 System timing specifications.

# 2.5 Material Contents

The device is fully RoHS compliant.



# 3 Digital Interface Description

All SCD4x commands and data are mapped to a 16-bit address space.

| SCD4x                    | Hex. Code |
|--------------------------|-----------|
| I <sup>2</sup> C address | 0x62      |

 Table 8 I<sup>2</sup>C device address.

#### 3.1 **Power-Up and Communication Start**

The sensor starts powering-up after reaching the power-up threshold voltage  $V_{DD,Min}$  = 2.25 V. After reaching this threshold voltage, the sensor needs 1000 ms to enter the idle state. Once the idle state is entered it is ready to receive commands from the master.

Each transmission sequence begins with a START condition (S) and ends with a STOP condition (P) as described in the I<sup>2</sup>Cbus specification.

#### 3.2 Data type & length

Data sent to and received from the sensor consists of a sequence of 16-bit words (each to be interpreted as unsigned integer, most significant byte transmitted first). Each word is immediately succeeded by an 8-bit CRC. In write direction it is mandatory to transmit the checksum. In read direction it is up to the master to decide if it wants to process the checksum (see chapter 3.11).

# 3.3 Command Sequence Types

The SCD4x features three different I2C command sequence types: *read I2C sequences, write I2C sequences* and *send I2C command* sequences. **Figure 2** illustrates how the I2C communication for the different sequence types is built-up.

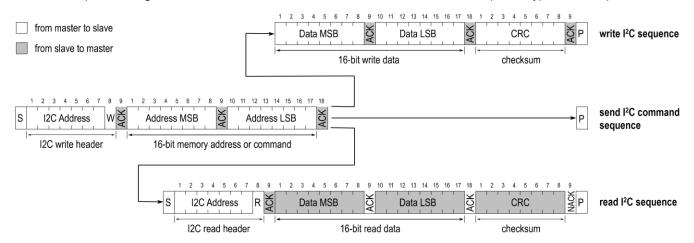


Figure 2: Command Sequence types: write sequence, send command sequence and read sequence.

After issuing read sequence commands and sending the ACK Bit the sensor needs the *execution time* (see **Table 9**) to respond to the I2C read header with an ACK bit. Hence, it is required to wait the command *execution time* before issuing the read header. Commands must not be sent while a previous command is being processed.



# 3.4 SCD4x Command Overview

 Table 9: List of SCD4x sensor commands. Detailed description of SCD4x commands can be found further down.

| Domain  | Command                                | Hex. Code | I <sup>2</sup> C sequence type<br>(see chapter 3.3) | Execution<br>time [ms] |
|---|--|-----------|---|------------------------|
| asic Commands<br>hapter 3.5<br>In-chip output signal<br>ompensation<br>hapter 3.6<br>ield calibration<br>hapter 3.7<br>ow power<br>hapter 3.8 | start_periodic_measurement             | 0x21b1    | send command  | -                      |
|   | read_measurement                       | 0xec05    | read  | 1                      |
| Chapter 5.5   | stop_periodic_measurement              | 0x3f86    | send command  | 500                    |
|   | set_temperature_offset                 | 0x241d    | write   | 1                      |
| On-chip output signal   | get_temperature_offset                 | 0x2318    | read  | 1                      |
| compensation  | set_sensor_alitutude                   | 0x2427    | write   | 1                      |
| Chapter 3.6   | get_sensor_alitutude                   | 0x2322    | read  | 1                      |
|   | set_ambient_pressure                   | 0xe000    | write   | 1                      |
| <b>-</b>  | perform_forced_recalibration           | 0x362f    | write and read                                      | 400                    |
|   | set_automatic_self_calibration_enabled | 0x2416    | write   | 1                      |
|   | get_automatic_self_calibration_enabled | 0x2313    | read  | 1                      |
| Low power   | start_low_power_periodic_measurement   | 0x21ac    | send command  | -                      |
| Chapter 3.8   | get_data_ready_status                  | 0xe4b8    | read  | 1                      |
|   | persist_settings                       | 0x3615    | send command  | 800                    |
|   | get_serial_number                      | 0x3682    | read  | 1                      |
| Advanced features   | perform_self_test                      | 0x3639    | read  | 5500                   |
| Chapter 3.9   | perform_factory_reset                  | 0x3632    | send command  | 1200                   |
|   | reinit                                 | 0x3646    | send command  | 20                     |
| Low power single shot   | measure_single_shot                    | 0x219d    | send command  | 1350                   |
| (SCD41 only) Chapter 3.10   | measure_single_shot_rht_only           | 0x2196    | send command  | 50                     |



#### 3.5 Basic Commands

This section lists the basic SCD4x commands that are necessary to start a periodic measurement and subsequently read out the sensor outputs.

The typical communication sequence between the I<sup>2</sup>C master (e.g., a microcontroller) and the SCD4x sensor is as follows:

- 1. The sensor is powered up
- 2. The I<sup>2</sup>C master sends a *start periodic measurement* command. Signal update interval is 5 seconds.
- 3. The I<sup>2</sup>C master periodically reads out data with the *read measurement* sequence.
- 4. To put the sensor back to idle mode, the I<sup>2</sup>C master sends a *stop periodic measurement* command.

While a periodic measurement is running, no other commands must be issued with the exception of *read measurement*, get data ready status, stop periodic measurement and set ambient pressure.

### 3.5.1 start\_periodic\_measurement

**Description**: start periodic measurement, signal update interval is 5 seconds. The default periodic measurement mode is also referred to as 'high performance mode'.

 Table 10:
 start\_periodic\_measurement I<sup>2</sup>C sequence description

| Write             | Input parameter: -                  | ıt parameter: -   |                | Response parameter: - |                |  |  |
|-------------------|-------------------------------------|-------------------|----------------|-----------------------|----------------|--|--|
| (hexadecimal)     | length [bytes]                      | signal conversion | length [bytes] | signal conversion     | duration [ms]  |  |  |
| 0x21b1            | -                                   | -                 | -              | -                     | not applicable |  |  |
| Example: start pe | Example: start periodic measurement |                   |                |                       |                |  |  |
| Write             | 0x21b1                              |                   |                |                       |                |  |  |
| (hexadecimal)     | Command                             |                   |                |                       |                |  |  |

#### 3.5.2 read\_measurement

**Description**: read sensor output. The measurement data can only be read out once per signal update interval as the buffer is emptied upon read-out. If no data is available in the buffer, the sensor returns a NACK. To avoid a NACK response the *get\_data\_ready\_status* can be issued to check data status (see chapter 3.8.2 for further details). The I<sup>2</sup>C master can abort the read transfer with a NACK followed by a STOP condition after any data byte if the user is not interested in subsequent data.

Table 11: read\_measurment I2C sequence description

| Write         | Input parameter: -          |                     | -             | Response parameter: CO <sub>2</sub> , Temperature, Relative Humidity |  |               |  |
|---------------|-----------------------------|---------------------|---------------|--|--|---------------|--|
| (hexadecimal) | length [bytes]              | signal conve        | rsion length  | [bytes]  | signal conversion                          | duration [ms] |  |
|               |                             |                     | 3             |  | CO <sub>2</sub> [ppm] = word[0]            |               |  |
| 0xec05        | -                           | -                   | 3             |  | T = - 45 + 175 * word[1] / 2 <sup>16</sup> | 1             |  |
|               |                             |                     | 3             |  | RH = 100 * word[2] / 216                   | 1             |  |
| •             | sensor output (500 p        | pm, 25 °C, 37 % RH) |               |  |  |               |  |
| Write         | 0xec05                      |                     |               |  |  |               |  |
| (hexadecimal) | Command                     |                     |               |  |  |               |  |
| Wait          | 1 ms command execution time |                     |               |  |  |               |  |
| Response      | 0x01f4                      | 0x7b                | 0x6667        | 0xa2   | 0x5eb9                                     | 0x3c          |  |
| (hexadecimal) | CO2 = 500 ppm               | CRC of 0x01f4       | Temp. = 25 °C | CRC of 0x66  | 67 RH = 37 %                               | CRC of 0x5eb9 |  |



#### 3.5.3 stop\_periodic\_measurement

**Description**: stop periodic measurement for sensor configuration or to save power.

 Table 12:
 stop\_periodic\_measurement
 I2C
 sequence
 description
 I2C
 I2C

| Write            | Input parameter: - |                   | Response parameter: - | Max. command      |               |  |
|------------------|--------------------|-------------------|-----------------------|-------------------|---------------|--|
| (hexadecimal)    | length [bytes]     | signal conversion | length [bytes]        | signal conversion | duration [ms] |  |
| 0x3f86           | -                  | -                 | -                     | -                 | 500           |  |
| Example: stop pe | riodic measurement |                   |                       |                   |               |  |
| Write            | 0x3f86             |                   |                       |                   |               |  |
| (hexadecimal)    | Command            |                   |                       |                   |               |  |

#### 3.6 On-Chip Output Signal Compensation

The SCD4x features on-chip signal compensation to counteract pressure and temperature effects. Feeding the SCD4x with the pressure or altitude enables highest accuracy of the  $CO_2$  output signal across a large pressure range. Setting the temperature offset improves the accuracy of the relative humidity and temperature output signal. Note that the temperature offset does not impact the accuracy of the  $CO_2$  output.

To change or read sensor settings, the SCD4x must be in idle mode. A typical sequence between the I<sup>2</sup>C master and the SCD4x is described as follows:

- 1. If the sensor is operated in a periodic measurement mode, the I<sup>2</sup>C master sends a *stop\_periodic\_measurement* command
- 2. The I<sup>2</sup>C master sends one or several commands to get or set the sensor settings
- 3. If configurations shall be preserved after power-cycle events, the *persist\_settings* command is sent (see chapter 3.9.1)
- 4. The I<sup>2</sup>C master sends a start measurement command to set the sensor in the operating mode again

#### 3.6.1 set\_temperature\_offset

**Description**: The temperature offset has no influence on the SCD4x CO<sub>2</sub> accuracy. Setting the temperature offset of the SCD4x inside the customer device correctly allows the user to leverage the RH and T output signal. Note that the temperature offset can depend on various factors such as the SCD4x measurement mode, self-heating of close components, the ambient temperature and air flow. Thus, the SCD4x temperature offset should be determined inside the customer device under its typical operation and in thermal equilibrium. Per default, the temperature offset is set to 4° C. To save the setting to the EEPROM, the *persist setting* (see chapter 3.9.1) command must be issued. Equation (1) shows how the characteristic temperature offset can be obtained.

$$T_{offset\_actual} = T_{SCD40} - T_{Reference} + T_{offset\_previous}$$
(1)

| Write            | Input parameter: Offset temperature |  | Response param | Max. command   |                   |               |  |
|------------------|-------------------------------------|--|----------------|----------------|-------------------|---------------|--|
| (hexadecimal)    | length [bytes]                      | signal conversion  |                | length [bytes] | signal conversion | duration [ms] |  |
| 0x241d           | 3                                   | T <sub>offset</sub> [°C] = 175 * word[0] / 2 <sup>16</sup> |                | -              | -                 | 1             |  |
| Example: set tem | perature offset to 5.               | 4 °C   |                |                |                   |               |  |
| Write            | 0x241d                              | 0x07e6   | 0x48           |                |                   |               |  |
| (hexadecimal)    | Command                             | T <sub>offset</sub> = 5.4 °C                               | CRC of 0x7e6   |                |                   |               |  |

 Table 13: set\_temperature\_offset I2C sequence description



#### 3.6.2 get\_temperature\_offset

| Write           | Input parameter: -           |                        | Response param | Response parameter: Offset temperature                     |                          |  |
|-----------------|------------------------------|------------------------|----------------|--|--------------------------|--|
| (hexadecimal)   | length [bytes]               | signal conversion      | length [bytes] | signal conversion  | command<br>duration [ms] |  |
| 0x2318          | -                            | -                      | 3              | T <sub>offset</sub> [°C] = 175 * word[0] / 2 <sup>16</sup> | 1                        |  |
| Example: temper | ature offset is 6.2 °C       |                        |                |  |                          |  |
| Write           | 0x2318                       |                        |                |  |                          |  |
| (hexadecimal)   | Command                      |                        |                |  |                          |  |
| Wait            | 1 ms                         | command execution time |                |  |                          |  |
| Response        | 0x0912                       | 0x63                   |                |  |                          |  |
| (hexadecimal)   | T <sub>offset</sub> = 6.2 °C | CRC of 0x0912          |                |  |                          |  |

Table 14: get\_temperature\_offset I2C sequence description

# 3.6.3 set\_sensor\_altitude

**Description**: Reading and writing of the sensor altitude must be done while the SCD4x is in idle mode. Typically, the sensor altitude is set once after device installation. To save the setting to the EEPROM, the *persist setting* (see chapter 3.9.1) command must be issued. Per default, the sensor altitude is set to 0 meter above sea-level.

 Table 15: set\_sensor\_altitude I2C sequence description

| Write             | Input parameter: Sensor altitude |                               | Response para  | Response parameter: - |               |  |
|-------------------|----------------------------------|-------------------------------|----------------|-----------------------|---------------|--|
| (hexadecimal)     | length [bytes]                   | signal conversion             | length [bytes] | signal conversion     | duration [ms] |  |
| 0x2427            | 3                                | Sensor altitude [m] = word[0] | -              | -                     | 1             |  |
| Example: set sens | sor altitude to 1'950            | m.a.s.l.                      |                |                       |               |  |
| Write             | 0x2427                           | 0x079e 0x09                   |                |                       |               |  |
| (hexadecimal)     | Command                          | Sensor altitude = 1'950 m     | CRC of 0x79e   |                       |               |  |

#### 3.6.4 get\_sensor\_altitude

 Table 16: get\_sensor\_altitude I2C sequence description

| Write         | Input parameter: -         |                        | Response param | Max. command                  |               |
|---------------|----------------------------|------------------------|----------------|-------------------------------|---------------|
| (hexadecimal) | length [bytes]             | signal conversion      | length [bytes] | signal conversion             | duration [ms] |
| 0x2322        | -                          | -                      | 3              | Sensor altitude [m] = word[0] | 1             |
|               | altitude is 1'100 m.a.s.l. |                        |                |                               |               |
| Write         | 0x2322                     |                        |                |                               |               |
| (hexadecimal) | Command                    |                        |                |                               |               |
| Wait          | 1 ms                       | command execution time | e              |                               |               |
| Response      | 0x044c                     | 0x42                   |                |                               |               |
| (hexadecimal) | Sensor altitude = 1'100 m  | CRC of 0x044c          |                |                               |               |



#### 3.6.5 set\_ambient\_pressure

**Description**: The *set\_ambient\_pressure* command can be sent during periodic measurements to enable continuous pressure compensation. Note that setting an ambient pressure to the sensor using *set\_ambient\_pressure* overrides any pressure compensation based on a previously set sensor altitude.

| Table 17: set | _ambient_ | _pressure I2C | sequence | description |
|---------------|-----------|---------------|----------|-------------|
|---------------|-----------|---------------|----------|-------------|

| Write            | Input parameter: Ambient pressure |                                  | Response parameter: - | Max. command      |               |
|------------------|-----------------------------------|----------------------------------|-----------------------|-------------------|---------------|
| (hexadecimal)    | length [bytes]                    | signal conversion                | length [bytes]        | signal conversion | duration [ms] |
| 0xe000           | 3                                 | Ambient P [Pa] = 100*<br>word[0] | -                     | -                 | 1             |
| Example: set amb | pient pressure to 98'7(           | 00 Pa                            |                       |                   |               |
| Write            | 0xe000                            | 0x03db                           | 0x42                  |                   |               |
| (hexadecimal)    | Command                           | Ambient P = 98'700 Pa            | CRC of 0x03db         |                   |               |

#### 3.7 Field Calibration

To realize high initial and long-term accuracy, the SCD4x includes two field calibration features. Forced recalibration (FRC) enables restoring highest accuracy with the assistance of a  $CO_2$  reference value immediately. Typically, FRC is applied to compensate for drifts originating from the sensor assembly process or other extensive stresses. Automatic self-calibration (ASC) ensures highest long-term stability of the SCD4x without the need of manual action steps from the user. The automatic self-calibration algorithm is based on the assumption that the sensor is exposed to the atmospheric  $CO_2$  concentration of 400 ppm at least once per week.

#### 3.7.1 perform\_forced\_recalibration

**Description**: To successfully conduct an accurate forced recalibration, the following steps need to be carried out:

- 1. Operate the SCD4x in a periodic measurement mode for > 3 minutes in an environment with homogenous and constant CO<sub>2</sub> concentration.
- 2. Stop periodic measurement. Wait 500 ms.
- 3. Subsequently issue the *perform\_forced\_recalibration* command and optionally read out the FRC correction (i.e. the magnitude of the correction).
  - A return value of 0xffff indicates that the forced recalibration failed

Note that the sensor will fail to perform a forced recalibration if it was not operated before sending the command. Please make sure that the sensor is operated at the voltage desired for the application when applying the forced recalibration sequence.



#### Table 18: perform\_forced\_recalibration I2C sequence description

| <b>Write</b><br>(hexadecimal) | Input parameter: Target CO <sub>2</sub> concentration |  | Response parameter: | Max.<br>command   |               |
|-------------------------------|---|--|---------------------|---|---------------|
|                               | length [bytes]  | signal conversion  | length [bytes]      | signal conversion   | duration [ms] |
| 0x362f                        | 3   | Target concentration<br>[ppm CO <sub>2</sub> ] = word[0] | 3                   | FRC correction [ppm CO <sub>2</sub> ]<br>= word[0] – 0x8000<br>word[0] = 0xfff in case of<br>failed FRC | 400           |
| Example: perform              | n forced recalibration, refe                          | erence CO <sub>2</sub> concentration                     | is 490 ppm          |   |               |
| Write                         | 0x362f  | 0x01e0   | 0xb4                |   |               |
| (hexadecimal)                 | Command   | Input: 490 ppm   | CRC of 0x01e0       |   |               |
| Wait                          | 400 ms  | command execution time                                   |                     |   |               |
| Response                      | 0x7fce  | 0x7b   |                     |   |               |
| (hexadecimal)                 | Response: - 50 ppm                                    | CRC of 0x7fce  |                     |   |               |

#### 3.7.2 set\_automatic\_self\_calibration\_enabled

**Description**: Set the current state (enabled / disabled) of the automatic self-calibration. By default, ASC is enabled. To save the setting to the EEPROM, the *persist setting* (see chapter 3.9.1) command must be issued.

 Table 19: set\_automatic\_self\_calibration\_enabled I2C sequence description.

| Write                  | Input parameter: ASC enabled |  | Response para | Max. command   |                   |               |
|------------------------|------------------------------|--|---------------|----------------|-------------------|---------------|
| (hexadecimal)          | length [bytes]               | signal conversion  | on            | length [bytes] | signal conversion | duration [ms] |
| 0x2416                 | 3                            | word[0] = 1 $\rightarrow$ ASC enabled<br>word[0] = 0 $\rightarrow$ ASC not enabled |               | -              | -                 | 1             |
| Example: set auto      | omatic self-calibratio       | n status: enablec  | 1             |                |                   |               |
| Write<br>(hexadecimal) | 0x2416<br>Command            | 0x0001 0xB0<br>ASC enabled CRC of 0x0001   |               |                |                   |               |

#### 3.7.3 get\_automatic\_self\_calibration\_enabled

 Table 20: get\_automatic\_self\_calibration\_enabled I2C sequence description

| <b>Write</b><br>(hexadecimal) | Input parameter: -        | Input parameter: -           |                | Response parameter: ASC enabled   |               |  |
|-------------------------------|---------------------------|------------------------------|----------------|---|---------------|--|
|                               | length [bytes]            | signal conversion            | length [bytes] | signal conversion   | duration [ms] |  |
| 0x2313                        | -                         | -                            | 3              | word[0] = 1 $\rightarrow$ ASC enabled<br>word[0] = 0 $\rightarrow$ ASC disabled | 1             |  |
| Example: read                 | automatic self-calibratic | on status: disabled          |                |   |               |  |
|                               |                           |                              |                |   |               |  |
| Write                         | 0x2313                    |                              |                |   |               |  |
| Write<br>(hexadecimal)        | 0x2313<br>Command         |                              |                |   |               |  |
|                               | 0                         | command execution ti         | пе             |   |               |  |
| (hexadecimal)                 | Command                   | command execution ti<br>0x81 | ne             |   |               |  |



#### 3.8 Low Power operation

To enable use-cases with a constrained power-budget, the SCD4x features a low power continuous measurement mode with signal update interval of 30 seconds. While the low power mode saves power and reduces self-heating of the sensor, the low power continuous measurement mode has a longer response time.

The low power continuous measurement mode is initiated and read-out in a similar manner as the default periodic measurement. Please consult chapter 3.5.2 for further instructions. To avoid NACK when reading the SCD4x output signals, the *get\_data\_ready\_status* command can be used to check whether new measurement data is available for read-out.

#### 3.8.1 start\_low\_power\_periodic\_measurement

Description: start low power periodic measurement, signal update interval is 30 seconds.

 Table 21: start\_low\_power\_periodic\_measurement I2C sequence description

| <b>Write</b><br>(hexadecimal) | Input parameter: -       |                   | Response parameter: - | Max. command      |                |  |  |  |  |
|-------------------------------|--------------------------|-------------------|-----------------------|-------------------|----------------|--|--|--|--|
|                               | length [bytes]           | signal conversion | length [bytes]        | signal conversion | duration [ms]  |  |  |  |  |
| 0x21ac                        | -                        | -                 | -                     | -                 | not applicable |  |  |  |  |
| Example: start lov            | v power periodic measure | ment              |                       |                   |                |  |  |  |  |
| Write                         | 0x21ac                   | x21ac             |                       |                   |                |  |  |  |  |
| (hexadecimal)                 | Command                  |                   |                       |                   |                |  |  |  |  |

#### 3.8.2 get\_data\_ready\_status

Table 22: get\_data\_ready\_status I2C sequence description

| <b>Write</b><br>(hexadecimal) | Input parameter: -                  |                      | Response paran | Response parameter: data ready status  |                               |  |
|-------------------------------|-------------------------------------|----------------------|----------------|--|-------------------------------|--|
|                               | length [bytes]                      | signal<br>conversion | length [bytes] | signal conversion  | Max. command<br>duration [ms] |  |
| 0xe4b8                        | -                                   | -                    | 3              | If 'last 11 bits are $0' \rightarrow$ data not ready<br>else $\rightarrow$ data ready for read-out | 1                             |  |
| Example: read da              | ta ready status: data no            | t ready              |                |  |                               |  |
| Write                         | 0xe4b8                              |                      |                |  |                               |  |
| (hexadecimal)                 | Command                             |                      |                |  |                               |  |
| Wait                          | 1 ms command execution time         |                      |                |  |                               |  |
| Response                      | 0x8000                              |                      | 0xa2           |  |                               |  |
| (hexadecimal)                 | Last 11 bits are $0 \rightarrow da$ | ta not ready         | CRC of 0x8000  |  |                               |  |



#### 3.9 Advanced Features

#### 3.9.1 persist\_settings

**Description**: Configuration settings such as the temperature offset, sensor altitude and the ASC enabled/disabled parameter are by default stored in the volatile memory (RAM) only and will be lost after a power-cycle or when using the power\_down command. The persist\_settings command stores the current configuration in the EEPROM of the SCD4x, making them persistent across power-cycling. To avoid unnecessary wear of the EEPROM, the *persist\_settings* command should only be sent when persistence is required and if actual changes to the configuration have been made (the EEPROM is guaranteed to endure at least 2000 write cycles before failure). Note that field calibration history (i.e. FRC and ASC, see chapter 3.7) is automatically stored in a separate EEPROM dimensioned for the specified sensor lifetime.

 Table 23: persist\_settings I2C sequence description

| Write Input parameter: - |                |                   | Response parameter: - |                   |               |
|--------------------------|----------------|-------------------|-----------------------|-------------------|---------------|
| (hexadecimal)            | length [bytes] | signal conversion | length [bytes]        | signal conversion | duration [ms] |
| 0x3615                   | -              | -                 | -                     | -                 | 800           |
| Example: persist         | settings       |                   |                       |                   |               |
| Write                    | 0x3615         |                   |                       |                   |               |
| (hexadecimal)            | Command        |                   |                       |                   |               |

### 3.9.2 get\_serial\_number

**Description**: Reading out the serial number can be used to identify the chip and to verify the presence of the sensor. The get serial number command returns 3 words, and every word is followed by an 8-bit CRC checksum. Together, the 3 words constitute a unique serial number with a length of 48 bits (big endian format).

 Table 24: get\_serial\_number I2C sequence description

| Write Input parameter: - |                    | r: -          | Response paramete |                | eter: serial number  | Max. command  |
|--------------------------|--------------------|---------------|-------------------|----------------|--|---------------|
| (hexadecimal) length     | length [bytes]     | signal conv   | ersion            | length [bytes] | signal conversion  | duration [ms] |
| 0x3682                   | -                  | -             |                   | 9              | Serial number = word[0] <<<br>32   word[1] << 16   word[2] | 1             |
| Example: serial n        | umber is 273'325'7 | 796'834'238   |                   |                |  |               |
| Write                    | 0x3682             |               |                   |                |  |               |
| (hexadecimal)            | Command            |               |                   |                |  |               |
| Wait                     | 1 ms               | command ex    | ecution time      |                |  |               |
| Response                 | 0xf896             | 0x31          | 0x9f07            | 0xc2           | 0x3bbe   | 0x89          |
| (hexadecimal)            | word[0]            | CRC of 0xf896 | word[1]           | CRC of 0>      | x9f07 word[2]  | CRC of 0x3bbe |



### 3.9.3 perform\_self\_test

**Description**: The perform\_self\_test feature can be used as an end-of-line test to confirm sensor functionality and the customer power supply to the sensor.

Table 25: perform\_self\_test I2C sequence description

| Write            | Input parameter: -                                  |                     | Response param | Max. command   |               |
|------------------|---|---------------------|----------------|--|---------------|
| (hexadecimal)    | length [bytes]                                      | signal conversion   | length [bytes] | signal conversion  | duration [ms] |
| 0x3639           | -   | -                   | 3              | word[0] = 0 $\rightarrow$ no malfunction detected<br>word[0] $\neq$ 0 $\rightarrow$ malfunction detected | 5500          |
| Example: perform | Example: perform self-test, no malfunction detected |                     |                |  |               |
| Write            | 0x3639  |                     |                |  |               |
| (hexadecimal)    | Command   |                     |                |  |               |
| Wait             | 5500 ms   | command execution t | ime            |  |               |
| Response         | 0x0000  | 0x81                |                |  |               |
| (hexadecimal)    | No malfunction de                                   | etected CRC o       | f 0x0000       |  |               |

#### 3.9.4 perfom\_factory\_reset

**Description**: The perform\_factory\_reset command resets all configuration settings stored in the EEPROM and erases the FRC and ASC algorithm history.

Table 26: perform\_factory\_reset I2C sequence description

| Input parameter: - |                              | Response parameter: -   | Max. command   |  |  |
|--------------------|------------------------------|---|--|--|--|
| length [bytes]     | signal conversion            | length [bytes]  | signal conversion  | duration [ms]  |  |
| -                  | -                            | -   | -  | 1200   |  |
| factory reset      |                              |   |  |  |  |
| 0x3632             |                              |   |  |  |  |
| Command            |                              |   |  |  |  |
|                    | -<br>factory reset<br>0x3632 | length [bytes]     signal conversion       -     -       factory reset     0x3632 | length [bytes]     signal conversion     length [bytes]       -     -     -       factory reset     0x3632 | length [bytes]     signal conversion     length [bytes]     signal conversion       -     -     -     -       factory reset     0x3632     -     - |  |

### 3.9.5 reinit

**Description**: The reinit command reinitializes the sensor by reloading user settings from EEPROM. Before sending the reinit command, the stop measurement command must be issued. If reinit command does not trigger the desired re-initialization, a power-cycle should be applied to the SCD4x.

 Table 27: reinit I2C sequence description

| Write           | ite Input parameter: -    |                   | Response parameter: - | Max. command      |               |
|-----------------|---------------------------|-------------------|-----------------------|-------------------|---------------|
| (hexadecimal)   | length [bytes]            | signal conversion | length [bytes]        | signal conversion | duration [ms] |
| 0x3646          | -                         | -                 | -                     | -                 | 20            |
| Example: reinit |                           |                   |                       |                   |               |
| Write           | 0x3646                    |                   |                       |                   |               |
| (hexadecimal)   | Command re-initialization |                   |                       |                   |               |



#### 3.10 Low power single shot (SCD41)

In addition to continuous measurement modes, the SCD41 features single shot measurement (i.e. on-demand measurement). The typical communication sequence between the I<sup>2</sup>C master and the SCD41 sensor is as follows:

- 1. The sensor is powered up
- 2. The I<sup>2</sup>C master sends a single shot command and waits for the indicated max. command duration time
- 3. The I<sup>2</sup>C master reads out data with the read measurement sequence (chapter 3.5.2).

To reduce noise-levels, the  $l^2C$  master can perform several single shot measurements and average of the CO<sub>2</sub> output values. Same as with the continuous measurement modes, the automatic self-calibration (ASC) is enabled per default. The automatic self-calibration is optimized for a measurement interval of 5 minutes. Longer measurement interval will result in less frequent self-calibration sequences. Please consult Chapter 3.7 for further description on the automatic-self calibration and the corresponding commands.

#### 3.10.1 measure\_single\_shot

**Description**: On-demand measurement of CO<sub>2</sub> concentration, relative humidity and temperature. The sensor output is read with the *read\_measurement* command (chapter 3.5.2).

 Table 28: measure\_single\_shot I<sup>2</sup>C sequence description

| Write Input parameter: - |                | Response parameter: - |                |                   | Max. command  |
|--------------------------|----------------|-----------------------|----------------|-------------------|---------------|
| (hexadecimal)            | length [bytes] | signal conversion     | length [bytes] | signal conversion | duration [ms] |
| 0x219d                   | -              | -                     | -              | -                 | 1350          |
| Example: measur          | e single shot  |                       |                |                   |               |
| Write                    | 0x219d         |                       |                |                   |               |
| (hexadecimal)            | Command        |                       |                |                   |               |

#### 3.10.2 measure\_single\_shot\_rht\_only

**Description**: On-demand measurement of relative humidity and temperature only. The sensor output is read with the *read\_measurement* command (chapter 3.5.2). CO<sub>2</sub> output is returned as 0 ppm.

 Table 29: measure\_single\_shot\_rht\_only I<sup>2</sup>C sequence description

| Write           | (hovedeeimal)                                      |   | Response parameter: -            | Max. command |               |  |
|-----------------|--|---|----------------------------------|--------------|---------------|--|
| (hexadecimal)   |  |   | length [bytes] signal conversion |              | duration [ms] |  |
| 0x2196          | -  | - | -                                | -            | 50            |  |
| Example: measur | Example: measure single shot, RH and T output only |   |                                  |              |               |  |
| Write           | 0x2196   |   |                                  |              |               |  |
| (hexadecimal)   | Command  |   |                                  |              |               |  |



# 3.11 Checksum Calculation

The 8-bit CRC checksum transmitted after each data word is generated by a CRC algorithm. Its properties are displayed in **Table 30**. The CRC covers the contents of the two previously transmitted data bytes. To calculate the checksum only these two previously transmitted data bytes are used. Note that command words are not followed by CRC.

| Property       | Value                   | Example code (C/C++)   |
|----------------|-------------------------|--|
| Name           | CRC-8                   | #define CRC8_POLYNOMIAL 0x31   |
| Width          | 8 bit                   | #define CRC8_INIT 0xFF   |
| Protected Data | read and/or write data  | <pre>uint8_t sensirion_common_generate_crc(const uint8_t* data, uint16_t count) {     uint16_t current_byte;</pre> |
| Polynomial     | 0x31 (x8 + x5 + x4 + 1) | uint8_t crc = CRC8_INIT;   |
| Initialization | 0xFF                    | uint8_t crc_bit;<br>/* calculates 8-Bit checksum with given polynomial */  |
| Reflect input  | False                   | <pre>for (current_byte = 0; current_byte &lt; count; ++current_byte) {</pre>                                       |
| Reflect output | False                   | crc ^= (data[current_byte]);<br>for (crc_bit = 8; crc_bit > 0;crc_bit) {   |
| Final XOR      | 0x00                    | if (crc & 0x80)  |
| Examples       | CRC (0xBEEF) = 0x92     | <pre>crc = (crc &lt;&lt; 1) ^ CRC8_POLYNOMIAL; else crc = (crc &lt;&lt; 1); } return crc; }</pre>                  |

 Table 30 I<sup>2</sup>C CRC properties.



# 4 Mechanical specifications

#### 4.1 Package Outline

Figure 3 schematically displays the package outline. The notched corner of the protection membrane serves as a polarity mark to indicate pin 1 location. Nominal dimensions and tolerances are listed in **Table 31**.

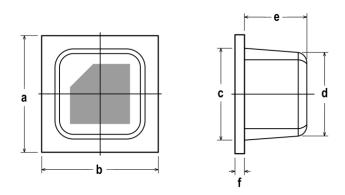


Figure 3: Packaging outline drawing of the SCD4x: (left) top view and (right) side view. Nominal dimensions and tolerances are listed in millimeters.

| Dimension      | a     | b     | С     | d     | е     | f     |
|----------------|-------|-------|-------|-------|-------|-------|
| Nominal [mm]   | 10.1  | 10.1  | 8.5   | 7.8   | 5.5   | 0.8   |
| Tolerance [mm] | ± 0.3 | ± 0.3 | ± 0.2 | ± 0.2 | ± 0.3 | ± 0.2 |

**Table 31**: Nominal dimensions and tolerances SCD4x (all in mm). The weight of the sensor is approx.0.6 g.

Note that the white protection membrane on top of the sensor must not be removed or tampered with to ensure proper sensor operation.

# 4.2 Land Pattern

Recommended land pattern, solder paste and solder mask are shown in Figure 4.

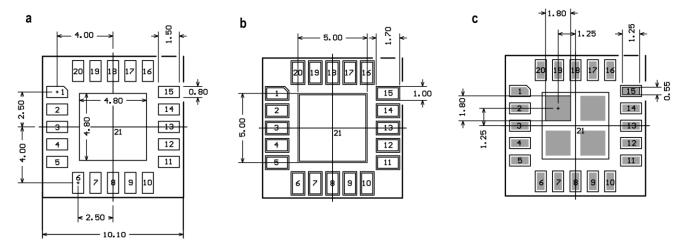
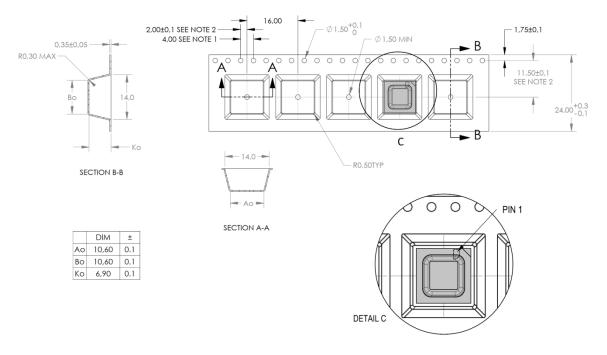


Figure 4: SCD4x Footprint (top view): landing pads (a), solder mask (b) and solder paste (c).



#### 4.3 Tape & Reel Package



**Figure 5**: Technical drawing of the packaging tape with sensor orientation in tape. Header tape is to the right and trailer tape to the left on this drawing. Dimensions are given in millimeters.

#### 4.4 Moisture Sensitivity Level

Sensirion SCD4x sensors shall be treated according to Moisture Sensitivity Level 3 (MSL3) as described in IPC/JEDEC J-STD-033B1. Exposure to moisture levels or solder reflow temperatures, which exceed the limits as stated in this document, can result in yield loss and reliability degradation.

The manufacturing floor time (out of bag) at the customer's end is 168 hours at normal factory conditions ( $\leq$ 30°C and 60%RH). If sensors are not mounted within this time, or have been exposed to higher temperatures and humidity (>30°C and >60%RH), or there is any doubt about the airtight integrity of the dry pack, the parts should be baked (baking parameters see **Table 32**). The maximum allowed baking temperature is 40°C if the sensors are inside the reel.

 Table 32: Baking condition SCD4x if floor time (168 h) with open bag is exceeded.

| SCD4x package type        | Baking temperature | Min. baking time | Baking condition |
|---------------------------|--------------------|------------------|------------------|
| Sensors removed from tape | 90 °C              | 48 hours         | RH < 5 %         |
| Sensors in tape           | 40 °C              | 23 days          | RH < 5 %         |

#### 4.5 Soldering Instructions

For soldering, standard reflow soldering ovens may be used. The sensors are designed to withstand soldering profile according to IPC/JEDEC J-STD-020 with a maximum peak temperature of 235°C during up to 30 sec for Pb-free assembly in IR/Convection reflow ovens.

Note that due to the comparably large size of the SCD4x sensor significant temperature differences across the sensor element can occur during reflow soldering. Specifically, the temperature within the sensor cap can be higher than the temperature measured at the pad using usual temperature monitoring methods. Care must be taken that a temperature of 235° C is not exceeded at any time in any part of the sensor.

Do not apply any board wash process step subsequently to the reflow soldering. Note that the dust cover on top of the cap must not be removed or wetted with any liquid. Finally, the SCD4x is not compatible with vapor phase reflow soldering.

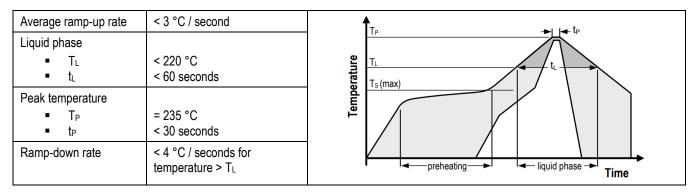


 Table 33 Soldering profile parameter

#### 4.6 Traceability

All SCD4x sensors have a distinct electronic serial number for identification and traceability (see chapter 3.9.2). The serial number can be decoded by Sensirion only and allows for tracking through production, calibration, and testing.

# 5 Ordering Information

Use the part names and product numbers shown in the following table when ordering the SCD4x CO<sub>2</sub> sensor. For the latest product information and local distributors, visit <u>http://www.sensirion.com/</u>.

| Part Name        | Description   | Ordering quantity (pcs) | Product Number |
|------------------|---|-------------------------|----------------|
| SCD40-D-R2       | SCD40 CO2 sensor SMD component as reel, I2C                     | 600 sensors per reel    | 3.000.521      |
| SCD40-D-R1       | SCD40 CO2 sensor SMD component as reel, I2C                     | 60 sensors per reel     | 3.000.496      |
| SCD41-D-R2       | SCD41 CO2 sensor SMD component as reel, I2C                     | 600 sensors per reel    | 3.000.498      |
| SCD41-D-R1       | SCD41 CO2 sensor SMD component as reel, I2C                     | 60 sensors per reel     | 3.000.497      |
| SEK-SCD41-Sensor | SEK-SCD41-Sensor set; SCD41 on development<br>board with cables | 1                       | 3.000.455      |
| SEK-SensorBridge | Sensor Bridge to connect SEK-SCD41-Sensor to<br>computer        | 1                       | 3.000.124      |

Table 34 SCD4x ordering options

# 6 Revision History

| Date         | Version | Page(s) | Changes         |
|--------------|---------|---------|-----------------|
| January 2021 | 1       | all     | Initial release |



# **Important Notices**

#### Warning, Personal Injury

Do not use this product as safety or emergency stop devices or in any other application where failure of the product could result in personal injury. Do not use this product for applications other than its intended and authorized use. Before installing, handling, using or servicing this product, please consult the data sheet and application notes. Failure to comply with these instructions could result in death or serious injury.

If the Buyer shall purchase or use SENSIRION products for any unintended or unauthorized application, Buyer shall defend, indemnify and hold harmless SENSIRION and its officers, employees, subsidiaries, affiliates and distributors against all claims, costs, damages and expenses, and reasonable attorney fees arising out of, directly or indirectly, any claim of personal injury or death associated with such unintended or unauthorized use, even if SENSIRION shall be allegedly negligent with respect to the design or the manufacture of the product.

#### **ESD Precautions**

The inherent design of this component causes it to be sensitive to electrostatic discharge (ESD). To prevent ESD-induced damage and/or degradation, take customary and statutory ESD precautions when handling this product. See application note "ESD. Latchup and EMC" for more information.

#### Warranty

SENSIRION warrants solely to the original purchaser of this product for a period of 12 months (one year) from the date of delivery that this product shall be of the quality, material and workmanship defined in SENSIRION's published specifications of the product. Within such period, if proven to be defective, SENSIRION shall repair and/or replace this product, in SENSIRION's discretion, free of charge to the Buyer, provided that:

- notice in writing describing the defects shall be given to SENSIRION within fourteen (14) days after their appearance;
- such defects shall be found, to SENSIRION's reasonable satisfaction, to have arisen from SENSIRION's faulty design, material, or workmanship;
- the defective product shall be returned to SENSIRION's factory at the Buyer's expense; and

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