



PRODUCT DATASHEET



- PLCC6 SMD
- 5050 1.6t Series
- Red / Green / Blue



Compliant



NOM03S91BS

APPLICATIONS:

- RGD Display
- Decoration Lighting
- Light Strip
- Commercial Lighting
- Consumer Goods

FEATURES (Red/Green/Blue*):

5050 1.6t Series

- Package: PLCC6 RGB Black Surface SMD Package
- Forward Current: 20/20/20mA
- Forward Voltage (typ.): 1.9/3.2/3.2V
- Luminous Flux (typ.): 850/1850/330mcd@20mA
- Colour: Red/Green/Blue
- CCT/Wavelength: 625/525/470nm
- Viewing angle: 120/120/120°
- Materials:
 - Die: AlGaInP/InGaN/InGaN
 - Resin: Silicone (White Diffused)
- **Operating Temperature:** -40~+85°C
- Storage Temperature: -40~+100°C
- ESD: 1000V (HBM)
- Grouping parameters:
 - Forward voltage
 - Luminous intensity
 - Dominant Wavelength
- Soldering methods: IR Reflow soldering
- Preconditioning: MSL 3 according to JEDEC
- Packing: 12mm tape with 1000pcs/reel, ø180mm (7")



CHARACTERISTICS:

Absolute Maximum Characteristics (Ta=25°C)

Parameter	Symbol	Ratings	Unit
Forward Current	IF	50/30/30*	mA
Pulse Forward Current (duty 1/10; width 0.1ms)	Ιμαχ	100	mA
Power Dissipation	PD	100/80/80	mW
Reverse Voltage	V _R	5	V
Reverse Current @5V	I _R	10	μΑ
Electrostatic Discharge (HBM)	ESD	1000	V
Junction Temperature	Tj	110	°C
Soldering Temperature	T _{sol}	260	°C
Operating Temperature	Topr	-40~+85	°C
Storage Temperature	Тѕтб	-40~+100	°C

1. * In the order of Red/Green/Blue.



Deremeter	Sumbol		Values		11	Test
Parameter	Symbol	Min.	Тур.	Max.	Unit	Condition
Red - Forward Voltage	V _F	1.7	1.9	2.8	V	I⊧=20mA
Red - Luminous Intensity	lv		850		mcd	I⊧=20mA
Red - Wavelength	W _P	615		630	nm	I⊧=20mA
Green - Forward Voltage	VF	2.8	3.2	3.8	V	I⊧=20mA
Green - Luminous Intensity	lv		1850		mcd	I⊧=20mA
Green - Wavelength	W _P	520		535	nm	I⊧=20mA
Blue - Forward Voltage	VF	2.8	3.2	3.8	V	I⊧=20mA
Blue - Luminous Intensity	lv		330		mcd	I⊧=20mA
Blue - Wavelength	W _P	461		476	nm	I _F =20mA
Viewing Angle	2 θ 1/2		120		deg	I⊧=20mA

Electrical & Optical Characteristics (Ta=25°C)

1. Luminous intensity (I_v) \pm 5%, Forward Voltage (V_F) \pm 0.1V; Wavelength \pm 1nm.



OUTLINE DIMENSION:

Package Dimension:



- 1. All dimensions are in millimetre (mm).
- 2. Tolerance ±0.1mm, unless otherwise noted.

Recommended Soldering Pad Dimension:



- 1. Dimensions are in millimetre (mm).
- 2. Tolerance ± 0.1 mm with angle tolerance $\pm 0.5^{\circ}$.



BINNING GROUPS:

Forward Voltage Classifications (I_F = 20mA):

Code	Min.	Max.	Unit
R	1.7	2.8	
G	2.8	3.8	V
В	2.8	3.8	

Luminous Intensity Classifications (I_F = 20mA):

Code		Min.	Max.	Unit
R	R12	600	750	
	R13	750	940	
	R14	940	1180	
G	G12	1280	1600	
	G13	1600	2000	mcd
	G14	2000	2500	
В	B11	250	310	
	B12	310	390	
	B13	390	490	

Wavelength Classifications (I_F = 20mA):

Code	2	Min.	Max.	Unit
R	RW2	615	620	
	RW3	620	625	
	RW4	625	630	
G	GW2	520	525	
	GW3	525	530	nm
	GW4	530	535	
В	BW2	461	466	
	BW3	466	471	
	BW4	471	476	



ELECTRO-OPTICAL CHARACTERISTICS:









ELECTRO-OPTICAL CHARACTERISTICS:





RECOMMENDED SOLDERING PROFILE:

Lead-free IR Reflow Solder:



Note:

- 1. Maximum reflow soldering: 3 times.
- 2. Recommended soldering temperature 240°C; maximum soldering temperature is 260°C.
- 3. Before, during, and after soldering, should not apply stress on the components and PCB board.



PACKING SPECIFICATION:

Reel Dimension:



PRECAUTIONS OF USE:



Storage:

It is recommended to store the products in the following conditions:

- Humidity: 60% R.H. Max.
- Temperature: 5°C~30°C (41°F ~86°F).

Shelf life in sealed bag: 12 month at 5°C~30°C and <60% R.H.

Once the package is opened, the products should be used within a week. Otherwise, they should be kept in a damp-proof box with descanting agent and apply baking at 60°C±5°C for 15hrs before use.

Baking:

It is recommended to bake the LED before soldering if the pack has been unsealed for longer than 24hrs. The suggested baking conditions are as followings:

• 65±3°C x 24hrs and <5%RH, taped / reel package.

It's normal to see slight color fading of carrier (light yellow) after baking in process.

Testing Circuit:



Must apply resistor(s) for protection (over current proof).

Cleaning:

Use alcohol-based cleaning solvents such as isopropyl alcohol to clean the LED carrier / package. Avoid putting any stress force directly on to the LED lens.

ESD (Electrostatic Discharge):

Static Electricity or power surge will damage the LED. Use of a conductive wrist band or anti-electrosatic glove is recommended when handing the LED all time. All devices, equipment, machinery, work tables, and storage racks must be properly grounded.

In the events of manual working in process, make sure the devices are well protected from ESD at any time.



REVISION RECORD:

Version	Date	Summary of Revision
A1.0	01/02/2017	Datasheet set-up.