

**PRODUCT NAME:** 3D FILAMENT PLA Starter 1,75mm

**PRODUCT DESCRIPTION:** PLA Starter filament - poly(lactic acid) in the form of a thread, designed for 3D printing using the FFF/FDM method. Filament coiled on spools, vacuum-packed with desiccant in a PET/PE bag, and then in a box.

**STORAGE:** Store in dry area. Store in a closed container.

## PRODUCT PARAMETERS

Parameter	Value
Filament diameter [mm]	1,75
Diameter tolerance [mm]	+/- 0,05
Oval tolerance [mm]	+/- 0,02
Net weight [g]	small spool: 500
	large spool: 3000
Weight with packaging [g]	small spool: 900
	large spool:
Spool weight [g]	small spool: 245
	large spool: 4000
Spool dimensions [mm] ( $\phi$ / height / hole $\phi$ )	small spool: 200/55/52
	large spool: 300/103/52
Box dimensions [mm]	small spool: 218/209/62
	large spool: 340/320/115

## RECOMMENDED PRINTING PARAMETERS

Parameter	Value
Print temperature [°C]	185-225
Bed temperature [°C]	40-60

## PHYSICAL PARAMETERS OF THE MATERIAL

Parameter	Value	Unit	Test method
Density	1,24	g/cm <sup>3</sup>	-
Tensile modulus	3495	MPa	ASTM D882
Tensile strength at break	53	MPa	ASTM D882
Elongation at break	6	%	ASTM D882
HDT A	55	°C	ASTM E2092
Food Contact Approval	YES	-	-

The values above have been measured using standard test specimens made of non-colored material at room temperature. The figures should be considered as indicative values only. Actual properties of PLA Starter parts can be affected by the printing parameters, design of the model, ambient conditions, application of the printout etc. It is essential that users test our products to determine whether they are suitable for their intended use. ROSA PLAST Sp. z o.o. accepts no liability for any health detriment or material losses or any other losses related to the use of the material.

